

Toyota European Manufacturing Companies

Toyota Motor Manufacturing UK
Toyota Motor Manufacturing France
Toyota Motor Manufacturing Poland
Toyota Motor Industries Poland
Toyota Motor Manufacturing Turkey
Toyota Motor Russia
Toyota Caetano Portugal
Toyota Peugeot Citroën Automobile Czech

Toyota Motor Manufacturing (UK) Ltd

Total investment for both plants (incl. ongoing & planned)	€3.6 billion
Employees	2,910 (plus 446 interims)
PASSENGER CAR PLANT	
Facility	Toyota Motor Manufacturing (UK) Ltd
Location	Burnaston, Derbyshire
Site Area	2.35 million m ²
Start of Production	16 December 1992
Models Produced	Toyota Avensis 4-door & Wagon Toyota Auris 5-door & Wagon All Auris are available with Hybrid Synergy Drive
Manufacturing Processes	Pressing of body panels, welding, painting, plastic mouldings, assembly
Production Capacity	187,000 vehicles
2015 Production	Auris: 147,907 units (incl. Auris Hybrid) Avensis: 42,254 units Total: 190,161 units

ENGINE PLANT

Facility	Toyota Motor Manufacturing (UK) Ltd
Location	Deeside, Flintshire, North Wales
Site Area	0.48 million m ²
Start of Production	8 September 1992
Engines Produced	VVT-I engines: 1.6L, 1.8L, 1.8L Hybrid
Manufacturing Processes	Machining, assembly, testing, aluminium casting
2015 Production	204,349 (plus 35,379 components)

Toyota Motor Manufacturing France SAS

Facility	Toyota Motor Manufacturing France SAS
Location	Parc d'Activités de la Vallée de l'Escaut Sud, BP16, 59264 Onnaing – near Valenciennes, Nord Prefecture, France
Area of site	Total area of site: 233 hectares Total building area: 170,000 m ²
Date of Establishment	October 1998
Start of Production	January 2001
Investment (incl. ongoing & planned)	€1.1 billion
Models Produced	Toyota Yaris 3 rd generation Toyota Yaris Hybrid
Maximum Production Capacity	270,000 vehicles per year
2015 Production	228,288 Yaris Cumulative figure: 2,882,976 (2001 - 2015)
Employees	Around 3,100 permanent contracts (plus around 800 temporary contracts, in Jan 2016)

Toyota Motor Manufacturing Poland Sp.oz.o (TMMP)

Facility	Toyota Motor Manufacturing Poland Sp.oz.o
Location	Walbrzych, Dolnoslaskie Province, Poland
Area of Site	Approx. 520,000 m ²
Area of Floor Space	Approx. 100,000 m ²
Date of Establishment	September 1999
Start of Production	April 2002
Investment (including ongoing and planned)	€538 million
Share Distribution	TME 94,39%. Aisin AI 5,61%
Engines Produced	1.0-litre gasoline engines for TPCA (Toyota Peugeot Citroën Automobile Czech) AYGO and for TMMF (Toyota Motor Manufacturing France) Yaris
Transmissions Produced	Manual transmissions for vehicles with 1.0-litre to 1.8-litre engines for the TMUK (Toyota Motor Manufacturing UK) Auris and Avensis, the TMMT (Toyota Motor Manufacturing Turkey) Corolla and Verso, the TSAM (Toyota South Africa Motors) Corolla, the TPCA (Toyota Peugeot Citroën Automobile Czech) AYGO. Multi-mode transmission M-MT for the TPCA AYGO.
Production Capacity	Engines: 371,000 units/year Manual transmissions: 720,000 units/year
2015 Production	409,746 transmissions 220,089 engines
Employees	Approx. 1,600 (interims not included)*

Toyota Motor Industries Poland Sp.oz.o (TMIP)

Facility	Toyota Motor Industries Poland Sp.oz.o (TMIP)
Location	Jelcz-Laskowice, Dolnoslaskie Province, Republic of Poland
Area of Site	Approx. 300,000 m ²
Area of Floor Space	Approx. 42,000 m ²
Date of Establishment	October, 2002
Start of Production	March, 2005
Investment (incl. ongoing & planned)	Around €265 million
Share Distribution	TME: 60%; TICO: 40%
Parts Produced	<p>2.0 and 2.2-litre D-4D diesel engine for:</p> <ul style="list-style-type: none"> - TMUK: Avensis, Auris (till Apr'15) - TMMT: Verso (till Apr'15) - TICO (Nagakusa Plant): RAV4 - TMR: RAV4 <p>1.4-litre D-4D diesel engine for:</p> <ul style="list-style-type: none"> - TMMF: Yaris - TMUK: Auris - TMMT: Corolla - TSAM: Corolla
Production Capacity	180,000 units per year
2015 Production	128,510 units
Number of Employees	489

Toyota Motor Manufacturing Turkey, INC. (TMMT)

Facility	Toyota Motor Manufacturing Turkey, Inc.
Location	Arifiye / Adapazari, Turkey
Area of Site	917,000 m ²
Area of Floor Space	225,500 m ²
Date of Establishment	July 1990
Start of Production	September 1994
Investment (incl. ongoing & planned)	€1.74 billion
Share Distribution	TME 90% Mitsui & Co., Ltd. 10%
Models Produced	Corolla, Verso, Toyota C-HR (end 2016)
Production Capacity	150,000/year - 280,000/ year starting from 4th quarter of 2016
2015 Production	81,991 Corolla / 33,854 Verso / Total : 115,845
Employees	Around 2,871 (incl. interims as of December 2015)

OOO Toyota Motor (TMR Saint Petersburg)

Location	196626, Russia, Saint Petersburg, Posyolok Shushary, Sofiyskaya street, 115 A
Area of site	224 ha
Date of Establishment	26 May 2005
Start of Production	21 December 2007
Investment (ongoing & planned)	Current investment is 17,35 billion Rub
Models Produced	Camry (in 2016 in addition to Camry TMR SP will start production of the 2nd model Toyota RAV4)
Production capacity	100,000 units/year
2015 Production	36,612 units
Employees	1,600
Share structure	100% owned by TME

Toyota Caetano Portugal S.A.

Location	Ovar, Portugal
Area of Site	310,618 m ²
Date of Establishment & Start of Production	1971
Investment	€52,7 million
Share Distribution	TME 27% - Others 73%
Models Produced	Land Cruiser
Employees	202

Toyota Peugeot Citroën Automobile Czech (TPCA)

Facility	Toyota Peugeot Citroën Automobile Czech (TPCA)
Location	Kolin, Czech Republic (60 km east from Prague)
Area of Site	124 ha
Start of Production	February 2005
Investment	€1.01 billion (50/50 joint venture Toyota/PSA Peugeot Citroën)
Models Produced	Toyota AYGO, Peugeot 108, Citroën C1 to be fitted with the latest 1.0-l gasoline engines (Toyota)
Details of Operation	Vehicle manufacturing plant (press, body, paint and assembly processes)
2015 Total Production	219,054 units
2014 AYGO Production	91,199 units
Employees	2700 (interims included)