

Toyota Parts and Vehicle Logistics Centres

Parts:	Vehicles:
Toyota Parts Centre Europe	Zeebrugge Vehicle Centre
Toyota Parts Centre South of France (TPCSF)	Valenciennes Vehicle Hub
Toyota Parts Center Austria (TPCAT)	Adapazari Vehicle Hub
Toyota Logistics Services Finland	Sagunto Vehicle Hub
Toyota Parts Centre Denmark	Malmö Nordic Vehicle Hub
Toyota Parts Centre Norway	Derby Logistics Centre
Toyota Parts Centre Spain (TPCES)	
Toyota Parts Centre GB (TPCGB)	
Toyota Parts Center Germany (TPCDE)	
Toyota Parts Centre Ireland (TPCIE)	
Toyota Parts Centre Poland (TPCPL)	
Toyota Parts Centre Portugal (TPCPT)	
Toyota Parts Centre Greece (TPCEL)	
Toyota Parts Centre Czech (TPCCZ)	

Toyota Parts Centre Europe (TPCE)

Location	Industrieterrein 11 - 3290 Diest (Belgium)
Function	TPCE supplies parts and accessories to the national depots of NMSCs in Europe, to the regional TME depots and to approx. 500 delivery points in Belgium, Luxemburg, the Netherlands and the North of France.
Investment	€111 million
Parts handled	Approx. 9.8 million pieces per month (approx. 466.7 K pcs/day binning/picking)
Employees	875 (incl. warehouse, office, contractor, interim)
Establishment	January 1993
Floor surface	100,000 m ²
Land surface	24 ha.

Toyota Logistics Services France S.A.S. (TLSFR) Toyota Parts Centre South of France (TPCSF)

Location	Parc industriel Rhône Vallée - 07250 Le Pouzin (France)
Investment	€9.2 million
Function	Order processing, warehousing and delivery of service parts and accessories to South of France, Corsica, Andorra, Malta, Morocco and Tunisia.
Technology	Bar Code readers and real time radio frequency data transmissions
Site Completion	June 2001
Supply Routes	By truck from Toyota Parts Centre Europe in Belgium
Launch of Operations	October 2001
Employment	34
Number of Delivery Points	170 (163 in France and 7 in Spain, Balearic Islands)
Parts handling volume	Outgoing lines: approximately 6.390 orderlines/day
Warehouse surface	7,698 m ²

Toyota Logistics Services Austria (TLSAT) Toyota Parts Center Austria (TPCAT)

Location	Toyota Parts Centre Austria (TPCAT) // Richard-Strauss-Strasse 34 A-1231 Wien (Austria)
Function	Provides Just-in-Time parts supply to Toyota and Lexus delivery points located in Austria, Hungary, Slovak Republic, Slovenia, Croatia, Bosnia, Serbia, and Romania
Investment	€3 million
Parts & Accessories handling volume	Outgoing lines: estimated at 5,200 orderlines/day Stocked part numbers: 56,000 Stock value : approx. € 5 million Stock days : approx. 1.2 month
Employees	31
Site Take-over	August 2001
Launch of operations	January 2002
Warehouse dimensions	Rented by TLSAT: 13,000 m ²

Toyota Logistics Services Finland OY (TLSFI) Toyota Parts Center Finland (TPCFI)

Location	Toyota Parts Centre Finland (TPCFI) // Korpivaarantie 1 – 01450 Vantaa (Finland)
Function	Provides Just-in-Time parts supply to Toyota and Lexus delivery points located in Finland, Estonia and is responsible for the replenishment of large body parts towards the central warehouse of Toyota Motor Russia in Moscow
Investment	€ 1.9 million
Parts handling volume	Outgoing lines: approximately 4.200 orderlines/day
Number of Delivery Points	102 (91 in Finland, 10 in Estonia and TMR, Russia)
Employees	26
Launch of operations	March 2003
Warehouse surface	11.923 m ²

Toyota Logistics Services Denmark (TLSDK) Toyota Parts Center Denmark (TPCDK)

Location	Toyota Parts Centre Denmark (TPCDK) // Fynsvej 9 – 5500 Middelfart (Denmark)
Function	Provides Just-in-Time parts supply to Toyota and Lexus delivery points located in Denmark and the South of Sweden
Investment	€ 1.3 million
Parts handling volume	Outgoing lines: approximately 5.300 orderlines/day
Number of Delivery Points	172 (94 in Denmark and 78 in Sweden)
Employees	33
Launch of operations	September 2002
Warehouse surface	10.390 m ²

Toyota Logistics Services Norway (TLSNO) Toyota Parts Center Norway (TPCNO)

Location	Toyota Parts Centre Norway (TPCNO) // Svelvikveien 59b – 3039 Drammen (Norway)
Function	Provides Just-in-Time parts supply to Toyota and Lexus delivery points located in Norway and central and north Sweden
Investment	€ 2.9 million
Parts handling volume	Outgoing lines: approximately 8.400 orderlines/day
Number of Delivery Points	170 (121 in Norway and 49 in Sweden)
Employees	42
Launch of operations	November 2002
Warehouse surface	10.884 m ²

Toyota Logistics Services Spain (TLSES) Toyota Parts Centre Spain (TPCES)

Location	Toyota Parts Centre Spain (TPCES) // Plataforma Central Iberum - Avda Logistica 44 - Illescas 45200 (Spain)
Function	Provides Just-in-Time parts supply to Toyota and Lexus delivery points located in Spain (Except Andalucia and Galicia areas)
Investment	€ 22.6 million
Parts handling volume	Outgoing lines: approximately 6.600 orderlines/day
Number of Delivery Points	143
Employees	33
Launch of operations	Mar 2003
Warehouse surface	19.600 m ²

Toyota Logistics Services GB (TLSEGB) Toyota Parts Center GB (TPCGB)

Location	Toyota Parts Centre Great Britain (TPCGB) // Shackleton Way (Unit 2200) – Magna Park – Lutterworth – LE17 4XP Leicestershire (United Kingdom)
Function	Provides Just-in-Time parts supply to Toyota and Lexus delivery points located in the united Kingdom Provides stock replenishment to PCIE Dublin and 2 x Vehicle Hubs E Commerce B2C via E bay
Investment	€ 7.6 million
Parts handling volume	Outgoing lines: estimated at 14.200 orderlines/day Stocked part numbers : 76.000 Stock Value : €11.5 million Stock days : 32.4 days
Number of Delivery Points	250 + 5 sub depots
Employees	93
Launch of operations	October 2003
Warehouse surface	15.720 m ²

Toyota Logistics Services Germany (TLSEDE) Toyota Parts Center Germany (TPCDE)

Location	Toyota Parts Centre Germany (TPCDE) // Toyota Allee 2 – 50858 Köln (Germany)
Function	Provides Just-in-Time parts supply to Toyota and Lexus delivery points located in Germany
Investment	€7 million
Parts handling volume	Outgoing lines: approximately at 9.000 orderlines/day Stocked part numbers: 85.000 Stock value : approx. € 9.7 million Stock days : approx. 36
Number of Delivery Points	629
Employees	72
Launch of operations	December 2003
Warehouse surface	17.963 m ²

Toyota Logistics Services Ireland (TLSIE) Toyota Parts Centre Ireland (TPCIE)

Location	Toyota Parts Centre Ireland (TPCIE) // Toyota House – Killeen Road – Dublin 12 (Rep. of Ireland)
Function	Provides Just-in-Time parts supply to Toyota and Lexus delivery points located in Ireland
Investment	€ 1.3 million
Parts handling volume	Outgoing lines: approximately 2.400 orderlines/day
Number of Delivery Points	62 in Republic of Ireland + 9 in Northern Ireland
Employees	18
Launch of operations	April 2004
Warehouse surface	7.020 m ²
Location	Toyota Parts Centre Ireland (TPCIE) // Toyota House – Killeen Road – Dublin 12 (Rep. of Ireland)
Function	Provides Just-in-Time parts supply to Toyota and Lexus delivery points located in Ireland

Toyota Logistics Services Poland (TLSPL) Toyota Parts Centre Poland (TPCPL)

Location	Toyota Parts Centre Poland (TPCPL) // ul. Poleczki 23 – 02 822 Warszawa (Poland)
Function	Provides Just-in-Time parts supply to Toyota and Lexus delivery points located in Poland , Lithuania and Latvia
Investment	€ 1.7 million
Parts handling volume	Outgoing lines: approximately 5.790 orderlines/day
Number of Delivery Points	112 (98 in Poland, 14 in Lithuania and in Latvia)
Employees	27
Launch of operations	September 2004
Warehouse surface	8.496 m ²

Toyota Logistics Services Portugal (TLSPT) Toyota Parts Centre Portugal (TPCPT)

Location	Toyota Parts Centre Portugal (TPCPT) // Avenida Vasca da Gama 1410 – 4431 956 Vila Nova de Gaia (Portugal)
Function	Provides Just-in-Time parts supply to Toyota and Lexus delivery points located in Portugal and parts of Spain (Andalucia, Galicia and Estremadura)
Investment	€ 1.0 million
Parts handling volume	Outgoing lines approximately 4.400 orderlines/day
Number of Delivery Points	111 (64 in Portugal and 47 in Spain)
Employees	28
Launch of operations	May 2005
Warehouse surface	10.391 m ²

Toyota Logistics Services Greece (TLSEL) Toyota Parts Centre Greece (TPCEL)

Location	Toyota Parts Centre Greece (TPCEL) // Thesi Kirillo – 19 300 Aspropirgos (Greece)
Function	Provides Just-in-Time parts supply to Toyota and Lexus delivery points located in Greece, Bulgaria, FYROM, Albania and stock replenishment to NMSC in Cyprus
Investment	€ 2.0 million
Parts handling volume	Outgoing lines: approximately 3.300 orderlines/day
Number of Delivery Points	101 (79 in Greece, 20 in Bulgaria, 1 in FYROM, 1 in Albania and replenishment to the NMSC in Cyprus)
Employees	32
Launch of operations	October 2005
Warehouse surface	7.165 m ²

Toyota Logistics Services Czech (TLSCZ) Toyota Parts Centre Czech (TPCCZ)

Location	Toyota Parts Centre Czech (TPCCZ) // Prumyslova 92 – 417 42 Krupka (Czech Republic)
Function	Provides Just-in-Time parts supply to Toyota and Lexus delivery points located in the Czech Republic and part of Germany
Investment	€ 15.2 million
Parts handling volume	Outgoing lines: approximately 4.000 orderlines/day
Number of Delivery Points	245
Employees	29
Launch of operations	July 2007
Warehouse surface	11.689 m ²

Zeebrugge Vehicle Centre

Location	Aziestraat 2 Kaainummer 523 - 524 8380 Zeebrugge Belgium
Function	Pan-European distribution of Toyota and Lexus vehicles
Investment	€13.1 million
Vehicle Handling in 2015 (units)	Preparation and retailer delivery Germany : 34608 Preparation and retailer delivery Belgium : 20541 Preparation and retailer delivery Netherlands : 17648 Preparation and retailer delivery Norway: 4301 Transit to France : 44495 Export of TMMF Yaris by vessel : 83449 Export of PSA ProAce by vessel : 3328 Export TPCA AYGO by vessel : 27778 Transshipment (TMMT + CBU + TH + TSAM+POR + US) by vessel : 30217 Transit by rail & truck : 32071 Transport modes : vessel, truck, rail
Employees	Toyota : 6 Logistics co-workers : 100
Site Completion	Phase 1 : September 1, 2000 Phase 2 : October 1, 2002
Began Operations	Phase 1 : January, 2001 Phase 2 : January, 2003
Total Site Area	460,000 m ²
Parking Area	420,000 m ² for maximum 18,000 vehicles
Building Area	2,450 m ² for workshop. 700 m ² for office, meeting rooms, canteen, locker rooms, etc

Toyota Logistics Services France S.A.S. (TLSFR) Valenciennes Vehicle Hub

Location	Parc d'Activités de la Vallée de l'Escaut-Sud, BP1, 59264 Onnaing (Valenciennes area, Nord Pas de Calais Region), France Adjacent to Toyota Production Facility - TMMF
Function	Pan-European distribution of Toyota vehicles, PDI / PPO processing
Investment	€13.7 million
Vehicle Handling in 2015 (units)	Distribution of TMMF Yaris : 228,345 Inspection of Pro-Ace in PSA Sevelnord plant: 6,602 veh Preparation and retailer delivery for France of all Toyota & Lexus: 84,241 vehicles Preparation and retailer delivery for Germany of Yaris: 18,315 vehicles
Employees	Toyota : 7 Logistics partners: 100
Site Completion	September 2000
Begin Operations	January 2001
Total Site Area	352,000 m ²
Parking Area	275,000 m ² currently paved (capacity of 12,660 vehicles)
Building Area	2,700 m ² of workshop and 900 m ² of office

Derby Logistics Centre

Location	Burnaston – Derbyshire DE1 9TA (UK)
Function	Receive UK produced Avensis and Auris passenger cars and transport them to ports of export or to destination country. Receipt and transportation to UK NMSC of France built Yaris & Proace and Czech built AYGO. Central stock and enhancement activity of UK built vehicles destined for Norway.
2014 Vehicle Movement	Receipts: TMUK - 172,288 Export - 148,537 Despatches: Imports - 48,823 Domestic - 72,3160
Investment	Around €22 million
Employees	Toyota: 4 Logistics Partners: 37
Completion	December 1992
Yard Space	Derby : 133,000m ²

Toyota Logistics Services, Turkey LTD (TLST) Adapazari Vehicle Hub

Location	Toyota Motor Manufacturing Turkey Plant 54580 Arifiye Sakarya (Turkey)
Function	- Manages the safe and efficient distribution and enhancement of Turkish production of Toyota vehicles from receipt at factory line-off to delivery to different countries in and out of Europe, follows the documentation, - Monitors and supervises the port operations in Turkey – Derince and Borusan, - Monitors and supervises the operations at remote sites – Koper, Piraeus, Tbilisi, Novorossiysk
Employees	Toyota: 3 Logistic Partners: 38
Launch of operations	January 2002
Vehicle Handling (units)	132.620
Yard Space	Total parking and trucking area of 16,920 m ² in Adapazari

Toyota Logistics Services Sweden AB Malmö - Nordic Hub

Location	Malmö, Sweden
Function	Nordic distribution of Toyota & Lexus vehicles, Transshipment of vehicles for Russia and Kazakhstan, PDI/PPO processing
Investment	Investment of 9.5 million euro by the City of Malmö through CMP (Copenhagen Malmö Port) Total: 136,250 units (2015 data) Preparation and retailer delivery Sweden: 23,857 Preparation and retailer delivery Denmark: 12,325 Preparation and retailer delivery Norway: 7,445
Vehicle Handling in 2015 (units)	Transshipment of vehicles to Finland: 13,693 Transshipment of vehicles to Baltic: 7,697 Transshipment of vehicles to Russia: 68,716 Transshipment of vehicles to Kazakhstan: 2,021 Transshipment of vehicles to NATO Germany : 496 Transport modes: vessel, truck, rail
Employees	Toyota : 5, Logistics partners : 55 – 65
Site Completion	Phase 1: December, 2002 (160,000 m ²) Phase 2: July, 2003 (60,000 m ²) Phase 3: December, 2004 (new quay walls)
Begin Operations	Phase 1: February, 2003 Phase 2: October, 2003 Phase 3: December, 2004
Total Site Area	255,000 m ²
Parking Area	245,000 m ² for maximum 11,500 vehicles
Building Area	3,600 m ²

Toyota Logistics Services España S.L. Sagunto - Hub

Location	Puerto de Sagunto, Spain
Function	Distribution of Toyota & Lexus vehicles to Spain, Transfer of vehicles to Gibraltar and Portugal, PDI/PPO processing
Investment	Around €9 million by TME Total: 62 431
Vehicle Handling (2015, units)	Preparation and retailer delivery to Spain: 57593 Transfer of vehicles to Gibraltar: 3936 Transfer of vehicles to Portugal: 602 Transport mode: truck
Employees	Toyota : 2, Logistics partner : 40-70
Site Completion	March 2008
Begin Operations	April 2008
Total Site Area	102,000 m ²
Parking Area	for maximum 3,700 vehicles
Building Area	4,500 m ²