

Toyota Motor Europe NV/SA

Toyota Motor Europe NV/SA (TME) oversees the wholesale sales and marketing of Toyota and Lexus vehicles, parts and accessories, and Toyota's European manufacturing and engineering operations. Toyota directly employs around 20,000 people in Europe and has invested over EUR 9 billion since 1990. Toyota's operations in Europe are supported by a network of 30 National Marketing and Sales Companies across 53 countries, a total of around 3,000 sales outlets, and nine manufacturing plants. In 2015, Toyota sold 873,844 Toyota and Lexus vehicles in Europe. For more information, visit www.toyota-europe.com

Location TME Head Office – Avenue Du Bourget 60, 1140 Brussels, Belgium

President & CEO Dr. Johan van Zyl

Establishment October 1st 1990

More info Toyota's European Newsroom: <http://newsroom.toyota.eu>
Toyota's European Website: <http://www.toyota-europe.com>
Toyota European Blog: <http://blog.toyota.eu>
Toyota Europe YouTube Channel: <http://www.youtube.com/ToyotaEurope>
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TME - Head Office
Avenue Du Bourget, 60
1140 Brussels
Belgium

TME Zaventem Technical Centre
Hoge Wei, 33A
1930 Zaventem
Belgium

TME Zaventem Training Centre
Hoge Wei, 33C
1930 Zaventem
Belgium

Locations

TME Toyota After Sales Centre
Avenue Du Bourget, 60
1140 Brussels
Belgium

TME - Le Rendez-Vous Toyota
Avenue des Champs Elysées 79
75008 Paris
France

Toyota Europe Design Development S.A.R.L. "Ed2"
Sophia Antipolis International Science Park
Région Provence-Alpes-Côte d'Azur
Toyota Europe Design Development
2650 Route des Colles, BP 253,
06905 Sophia-Antipolis Cedex
France

Toyota Motorsport (Tmg)
Toyota-Allee 7
D-50858 Cologne (Marsdorf)
Germany

Toyota Technical Centre

Facility	Toyota Technical Centre
Location	Hoge Wei, 33A 1930 Zaventem - Belgium
Function	Technical Centre is the location for the Research & Development (R&D), Purchasing and Production Engineering (PE) functions. From there Toyota ensures its cars match European customer's demands. R&D undertakes body, powertrain, chassis and electronics design, the selection and testing of materials and components, engine evaluation, and the adaptation of the driveability characteristics of all Toyota models. PE undertakes plant building construction and equipment and tooling preparation for mass production. Purchasing oversees the procurement of more than €3 billion of parts and materials each year. Technical Centre also houses a part of Toyota Motor Europe's Information Systems division. The newly added Production Styling function is kicking off in 2016.
Area of Site	19 ha.
Floor Surface	26,000 m ²
Building Completion	Phase 1 : September 1987 Phase 2 : January 2006 (extension of workshop and office buildings) Phase 3: July 2011 (building of Proving Ground)
Investment (incl. ongoing & planned)	€228 million
Employees	729

Toyota Training Centre

Location	Hoge Wei, 33C – Zaventem Belgium
Function	Provides essential training to Technical and Service trainers and Repair Support staff from Toyota's NMSCs.
Investment	€7.6 million
Employees	8
Establishment	October 1990
Floor surface	4,100 m ²
Land surface	7 ha.
Location	Hoge Wei, 33C – Zaventem Belgium

Toyota After Sales Centre

Location	Avenue du Bourget 60 - 1140 Brussels, Belgium
Function	The building houses: Quality Division (Customer Quality Engineering, Warranty and Quality Planning) and After-Sales, including Parts Supply Chain, Customer Service Sales & Marketing and Customer Service Support Functions include coordination of regional depot operations; planning, sales, marketing and development of Parts / conversions / accessories, after sales services operations, technical support, parts recovery, car body and paint training.
Investment	€64.4 million
Employees	238
Establishment	December 1994
Floor surface	10,000 m ²
Land surface	11.7 ha.(incl. Head Office)
Location	Avenue du Bourget 60 - 1140 Brussels, Belgium

Le Rendez-Vous Toyota

Location	79, Avenue des Champs-Élysées, 75008 Paris, France
Function	Toyota Brand Flagship
Features	<ul style="list-style-type: none"> Brand showroom designed by Ora-Itō to showcase Toyota concept cars, technology and product range 830 000 visitors in 2015
Investment	5,350,694
Investment structure	100% subsidiary of TME
Employees	3
Start of operations	2 October 1998
Opening/closing hours	October 1 st until April 30 th Sunday to Wednesday, from 11am until 8pm Thursday to Saturday, from 11am until 11pm May 1 st until September 30 th Sunday to Wednesday, from 10:30am until 10pm Thursday to Saturday, from 10:30am until midnight
Floor surface	1,100m ²

Toyota Europe Design Development S.A.R.L. "ED²"

Location	Sophia Antipolis International Science Park Région Provence-Alpes-Côte d'Azur Toyota Europe Design Development 2650 Route des Colles, BP 253, 06905 Sophia-Antipolis Cedex France
Function	Design development (exterior styling, interior design, color design), model production and design survey. The main objective is to create new forms of design for the European Market. It is part of the 4 Toyota design centers* in the world. Yaris, "Car of the Year 2000" - produced in the Toyota plant of Valenciennes -, was one of the first models developed by this European center. ED ² has since developed the Lexus SC430, Corolla & Corolla Verso, Land Cruiser, new Verso, new Avensis, new Prius III, CS&S, MTRC, ENDO, URBAN CRUISER, Hybrid X, Concept Car iQ, FT-86 concept (Tokyo 2009), FT-CH (Detroit 2010) and PRIUS-c concept shown at Detroit 2011 MS.
Investment	€17.8 million
Investment Structure	100% subsidiary of TMC
Employees	40
Establishment	November 1998
Start of Operations	May 2000
Floor surface	Approximately 6,000m ² (20% larger than former EPOC) (Total site area: about 39,500m ²)

Toyota Motorsport (TMG)

Facility	Toyota Motorsport GmbH
Location	Cologne, Germany
Function	R&D, motorsport
Features	Two wind tunnels, extensive R&D test and simulation facilities, production area for composites, CNC, rapid manufacturing. Workshop for maintaining LMP1 and rally cars, as well as servicing LFA road cars.
Area of Site	30,000m ²
Floor Surface	55,000m ²
Establishment (date)	1979
Employees :	~250
Interims :	