

Toyota Parts and Vehicle Logistics Centres

Parts:	Vehicles:
Toyota Parts Center Austria (TPCAT)	Toyota Logistics Services Austria (TLSAT)
Toyota Parts Centre Europe (TPCE)	Toyota Logistics Services Czech (TLSCZ)
Toyota Parts Centre South of France (TPCSF)	Toyota Logistics Services Denmark (TLSDK)
Toyota Parts Center Finland (TPCFI)	Derby Logistics Centre
Toyota Parts Centre Denmark (TPCDK)	Toyota Logistics Services Finland OY (TLSFI)
Toyota Parts Centre Norway (TPCNO)	Toyota Logistics Services Germany (TLSDE)
Toyota Parts Centre Spain (TPCES)	Toyota Logistics Services Greece (TLSEL)
Toyota Parts Centre GB (TPCGB)	Toyota Logistics Services Ireland (TLSIE)
Toyota Parts Center Germany (TPCDE)	Malmö Nordic Vehicle Hub
Toyota Parts Centre Greece (TPCEL)	Toyota Logistics Services Norway (TLSNO)
Toyota Parts Centre Czech (TPCCZ)	Toyota Logistics Services Poland (TLSPL)
Toyota Parts Centre Ireland (TPCIE)	Portbury Logistics Centre
Toyota Parts Centre Poland (TPCPL)	Toyota Logistics Services Portugal (TLSPT)
Toyota Parts Centre Portugal (TPCPT)	Sagunto Vehicle Hub (TLSES)
	Adapazari Vehicle Hub (TLST)
	Valenciennes Vehicle Hub (TLSFR)
	Zeebrugge Vehicle Centre

Toyota Parts Centre Europe (TPCE)

Location	Industrieterrein 11 - 3290 Diest (Belgium)
Function	TPCE supplies parts and accessories to the national depots of NMSCs in Europe, to the regional TME depots and to approx. 500 delivery points in Belgium, Luxemburg, the Netherlands and the North of France.
Investment	€111 million
Parts handled	Approx. 11 million pieces per month (approx. 526,5K pcs/day binning/picking)
Employees	935 (incl. warehouse, office, contractor, interim)
Establishment	January 1993
Floor surface	100,000 m ²
Land surface	24 ha.

Toyota Logistics Services France S.A.S. (TLSFR) Toyota Parts Centre South of France (TPCSF)

Location	Parc industriel Rhône Vallée - 07250 Le Pouzin (France)
Investment	€9.2 million
Function	Order processing, warehousing and delivery of service parts and accessories to South of France, Corsica, Andorra, Malta, Morocco and Tunisia.
Technology	Bar Code readers and real time radio frequency data transmissions
Site Completion	June 2001
Supply Routes	By truck from Toyota Parts Centre Europe in Belgium
Launch of Operations	October 2001
Employment	48 (incl. warehouse, office, contractor, interim)
Number of retailers delivered	141 (131 in France and 7 in Spain, Malta, Tunisia, Morocco)
Parts handling volume	Outgoing lines: approximately 6.900 orderlines/day
Warehouse surface	7,698 m ²

Toyota Logistics Services Austria (TLSAT) Toyota Parts Center Austria (TPCAT)

Location	Toyota Parts Centre Austria (TPCAT) // Richard-Strauss-Strasse 34 A-1231 Wien (Austria)
Function	Provides Just-in-Time parts supply to Toyota and Lexus delivery points located in Austria, Hungary, Slovak Republic, Slovenia, Croatia, Bosnia, Serbia, and Romania
Investment	€3 million
Parts & Accessories handling volume	Outgoing lines: estimated at 5.400 orderlines/day
Number of retailers delivered	329(161 in Austria, 7 in Bosnia- Hercegovina, 66 in Hungary, 3 in Montenegro, 18 in Slovakia, 13 in Serbia, 13 in Slovenia, 2 in Kosovo, 18 in Croatia, 28 in Romania)
Employees	37 (incl. warehouse, office, contractor, interim)
Site Take-over	August 2001
Launch of operations	January 2002
Warehouse dimensions	Rented by TLSAT: 13,000 m ²

Toyota Logistics Services Finland OY (TLSFI) Toyota Parts Center Finland (TPCFI)

Location	Toyota Parts Centre Finland (TPCFI) // Korpivaarantie 1 – 01450 Vantaa (Finland)
Function	Provides Just-in-Time parts supply to Toyota and Lexus delivery points located in Finland, Estonia and is responsible for the replenishment of large body parts towards the central warehouse of Toyota Motor Russia in Moscow
Investment	€ 1.9 million
Parts handling volume	Outgoing lines: approximately 4.000 orderlines/day
Number of retailers delivered	98 (86 in Finland, 11 in Estonia and TMR, Russia)
Employees	29 (incl. warehouse, office, contractor, interim)
Launch of operations	March 2003
Warehouse surface	11.923 m ²

Toyota Logistics Services Denmark (TLSDK) Toyota Parts Center Denmark (TPCDK)

Location	Toyota Parts Centre Denmark (TPCDK) // Fynsvej 9 – 5500 Middelfart (Denmark)
Function	Provides Just-in-Time parts supply to Toyota and Lexus delivery points located in Denmark and Sweden
Investment	€ 1.3 million
Parts handling volume	Outgoing lines: approximately 5.000 orderlines/day
Number of retailers delivered	184 (89 in Denmark and 95 in Sweden)
Employees	32
Launch of operations	September 2002
Warehouse surface	10.390 m ²

Toyota Logistics Services Norway (TLSNO) Toyota Parts Center Norway (TPCNO)

Location	Toyota Parts Centre Norway (TPCNO) // Svelvikveien 59b – 3039 Drammen (Norway)
Function	Provides Just-in-Time parts supply to Toyota and Lexus delivery points located in Norway and Sweden
Investment	€ 2.9 million
Parts handling volume	Outgoing lines: approximately 8.300 orderlines/day
Number of retailers delivered	138 (116 in Norway and 22 in Sweden)
Employees	56
Launch of operations	November 2002
Warehouse surface	10.884 m ²

Toyota Logistics Services Spain (TLSES) Toyota Parts Centre Spain (TPCES)

Location	Toyota Parts Centre Spain (TPCES) // Plataforma Central Iberum - Avda Logistica 44 - Illescas 45200 (Spain)
Function	Provides Just-in-Time parts supply to Toyota and Lexus delivery points located in Spain
Investment	€ 22.6 million
Parts handling volume	Outgoing lines: approximately 6.600 orderlines/day
Number of retailers delivered	206 in Spain
Employees	40 (incl. warehouse, office, contractor, interim)
Launch of operations	Mar 2003
Warehouse surface	19.600 m ²

Toyota Logistics Services GB (TLSEGB) Toyota Parts Center GB (TPCGB)

Location	Toyota Parts Centre Great Britain (TPCGB) // Shackleton Way (Unit 2200) – Magna Park – Lutterworth – LE17 4XP Leicestershire (United Kingdom)
Function	Provides Just-in-Time parts supply to Toyota and Lexus delivery points located in the United Kingdom E Commerce B2C via E bay
Investment	€ 7.6 million
Parts handling volume	Outgoing lines: estimated at 15.700 orderlines/day
Number of retailers delivered	243 in United Kingdom
Employees	93
Launch of operations	October 2003
Warehouse surface	15.720 m ²

Derby Logistics Centre (UK)

Location	Burnaston – Derbyshire DE1 9TA (UK)		
Function	Receive UK produced Avensis and Auris passenger cars and transport them to ports of export or to destination country. Receipt and transportation to UK NMSC of France built Yaris & Proace and Czech built AYGO. Central stock and enhancement activity of UK built vehicles destined for Norway and Denmark.		
2018 Vehicle Movement	Receipts: Despatches:	TMUK - 129,049 Imports – 66,462	Export - 115,933 Domestic - 80,271
Investment	Around €22 million		
Employees	Toyota: 6 Logistics Partners: 80		
Completion	December 1992		
Yard Space	Derby : 133,000m ²		

Portbury Logistics Centre (UK)

Location	Royal Portbury Dock, Bristol. BS20 7XN (UK)
Function	Receive vehicles produced in Japan & Turkey. Central stock and enhancement activity to UK Retailers.
2018 Vehicle Movement	Receipts: 46,200 Despatched: 50,850
Employees	Toyota: 4 Logistics Partners: 30-40
Completion	December 1994
Yard Space	194,000m ² (9,000 vehicle capacity)

Toyota Logistics Services Ireland (TLSIE) Toyota Parts Centre Ireland (TPCIE)

Location	Toyota Parts Centre Ireland (TPCIE) // Toyota House – Killeen Road – Dublin 12 (Rep. of Ireland)
Function	Provides Just-in-Time parts supply to Toyota and Lexus delivery points located in Ireland
Investment	€ 1.3 million
Parts handling volume	Outgoing lines: approximately 2.400 orderlines/day
Number of retailers delivered	64 in Republic of Ireland
Employees	18
Launch of operations	April 2004
Warehouse surface	7.020 m ²
Location	Toyota Parts Centre Ireland (TPCIE) // Toyota House – Killeen Road – Dublin 12 (Rep. of Ireland)
Function	Provides Just-in-Time parts supply to Toyota and Lexus delivery points located in Ireland

Toyota Logistics Services Germany (TLSDE) Toyota Parts Center Germany (TPCDE)

Location	Toyota Parts Centre Germany (TPCDE) // Toyota Allee 2 – 50858 Köln (Germany)
Function	Provides Just-in-Time parts supply to Toyota and Lexus delivery points located in Germany
Investment	€7 million
Parts handling volume	Outgoing lines: approximately at 9.000 orderlines/day
Number of retailers delivered	539 in Germany
Employees	72
Launch of operations	December 2003
Warehouse surface	17.963 m ²

Toyota Logistics Services Poland (TLSPL) Toyota Parts Centre Poland (TPCPL)

Location	Toyota Parts Centre Poland (TPCPL) // ul. Poleczki 23 – 02 822 Warszawa (Poland)
Function	Provides Just-in-Time parts supply to Toyota and Lexus delivery points located in Poland , Lithuania and Latvia
Investment	€ 1.7 million
Parts handling volume	Outgoing lines: approximately 6.300 orderlines/day
Number of retailers delivered	102 (80 in Poland, 13 in Lithuania ,9 in Latvia)
Employees	31
Launch of operations	September 2004
Warehouse surface	8.496 m ²

Toyota Logistics Services Portugal (TLSPT) Toyota Parts Centre Portugal (TPCPT)

Location	Toyota Parts Centre Portugal (TPCPT) // Avenida Vasca da Gama 1410 – 4431 956 Vila Nova de Gaia (Portugal)
Function	Provides Just-in-Time parts supply to Toyota and Lexus delivery points located in Portugal and Spain
Investment	€ 1.0 million
Parts handling volume	Outgoing lines approximately 4.400 orderlines/day
Number of retailers delivered	48 (35 in Portugal and 13 in Spain)
Employees	28
Launch of operations	May 2005
Warehouse surface	10.391 m ²

Toyota Logistics Services Greece (TLSEL) Toyota Parts Centre Greece (TPCEL)

Location	Toyota Parts Centre Greece (TPCEL) // Thesi Kirillo – 19 300 Aspropirgos (Greece)
Function	Provides Just-in-Time parts supply to Toyota and Lexus delivery points located in Greece, Bulgaria, FYROM, Albania and stock replenishment to NMSC in Cyprus
Investment	€ 2.0 million
Parts handling volume	Outgoing lines: approximately 3.300 orderlines/day
Number of retailers delivered	103 (79 in Greece, 20 in Bulgaria, 1 in FYROM, 2 in Albania, 1 in Cyprus)
Employees	32
Launch of operations	October 2005
Warehouse surface	7.165 m ²

Toyota Logistics Services Czech (TLSCZ) Toyota Parts Centre Czech (TPCCZ)

Location	Toyota Parts Centre Czech (TPCCZ) // Prumyslova 92 – 417 42 Krupka (Czech Republic)
Function	Provides Just-in-Time parts supply to Toyota and Lexus delivery points located in the Czech Republic and part of Germany
Investment	€ 15.2 million
Parts handling volume	Outgoing lines: approximately 4.200 orderlines/day
Number of retailers delivered	253(39 in Czech, 214 in Germany)
Employees	30
Launch of operations	July 2007
Warehouse surface	11.689 m ²

Zeebrugge Vehicle Centre

Location	Aziestraat 2 Kaainummer 523 - 524 8380 Zeebrugge Belgium
Function	Pan-European distribution of Toyota and Lexus vehicles
Investment	€13.1 million
Vehicle Handling in 2018 (units)	Preparation and retailer delivery Germany : 45662 Preparation and retailer delivery Belgium & Luxemburg : 13184 Preparation and retailer delivery Netherlands : 18649 Preparation and retailer delivery Norway: 10608 Transit to France : 57413 Export of TMMF Yaris by vessel : 110875 Export of PSA Proace by vessel : 9653 Export TPCA AYGO by vessel : 25964 Transshipment (TMMT + CBU + TH + TSAM + US) by vessel : 52994 Transit by rail & truck : 41032 Transport modes : vessel, truck, rail
Employees	Toyota : 6 Logistics co-workers : 100
Site Completion	Phase 1 : September 1, 2000 Phase 2 : October 1, 2002
Began Operations	Phase 1 : January, 2001 Phase 2 : January, 2003
Total Site Area	460,000 m ²
Parking Area	420,000 m ² for maximum 18,000 vehicles
Building Area	2,450 m ² for workshop. 700 m ² for office, meeting rooms, canteen, locker rooms, etc

Toyota Logistics Services France S.A.S. (TLSFR) Valenciennes Vehicle Hub

Location	Parc d'Activités de la Vallée de l'Escaut-Sud, BP1, 59264 Onnaing (Valenciennes area, Nord Pas de Calais Region), France Adjacent to Toyota Production Facility - TMMF
Function	Pan-European distribution of Toyota vehicles, PDI / PPO processing
Investment	€13.7 million
Vehicle Handling in 2018 (units)	Distribution of TMMF Yaris : 232,315 produced by TMMF Inspection of Pro-Ace in PSA Sevelnord plant: 29,047 veh Preparation and retailer delivery for France of all Toyota & Lexus: 111,249 vehicles Preparation and retailer delivery for Germany of Yaris and Proace: 28,272 vehicles Preparation and retailer delivery for Belgium of Yaris and Proace: 5,286 vehicles
Employees	Toyota : 7 Logistics partners:250
Site Completion	September 2000
Begin Operations	January 2001
Total Site Area	352,000 m ²
Parking Area	275,000 m ² currently paved (capacity of 12,660 vehicles)
Building Area	2,700 m ² of workshop and 900 m ² of office

Toyota Logistics Services, Turkey LTD (TLST) Adapazari Vehicle Hub

Location	Toyota Motor Manufacturing Turkey Plant 54580 Arifiye Sakarya (Turkey)
Function	- Manages the safe and efficient distribution and enhancement of Turkish production of Toyota vehicles from receipt at factory line-off to delivery to different countries in and out of Europe, follows the documentation, - Monitors and supervises the port operations in Turkey – Safi Poer / Autoport and Borusan, - Monitors and supervises the operations at remote sites – Koper, Piraeus, Tbilisi, Novorossiysk
Employees	Toyota: 3 Logistic Partners: 38
Launch of operations	January 2002
Vehicle Handling (units)	279.688 (2018 figures)
Yard Space	Total parking and trucking area of 38,920 m ² in Adapazari

Toyota Logistics Services Sweden AB Malmö - Nordic Hub

Location	Malmö, Sweden
Function	Nordic distribution of Toyota & Lexus vehicles, Transshipment of vehicles for Russia and PDI/PPO processing
Investment	Investment of 9.5 million euro by the City of Malmö through CMP (Copenhagen Malmö Port) Total: 130,790 units (2018 data) Preparation and retailer delivery Sweden: 26,065 Preparation and retailer delivery Denmark: 16,369 Preparation and retailer delivery Norway: 10,855
Vehicle Handling in 2018 (units)	Transshipment of vehicles to Finland: 17,326 Transshipment of vehicles to Baltic: 12,947 Transshipment of vehicles to Russia: 47,162 Transshipment of vehicles to NATO Germany : 66 Transport modes: vessel, truck, rail
Employees	Toyota : 5, Logistics partners : 55 – 65
Site Completion	Phase 1: December, 2002 (160,000 m ²) Phase 2: July, 2003 (60,000 m ²) Phase 3: December, 2004 (new quay walls)
Begin Operations	Phase 1: February, 2003 Phase 2: October, 2003 Phase 3: December, 2004
Total Site Area	255,000 m ²
Parking Area	245,000 m ² for maximum 11,500 vehicles
Building Area	3,600 m ²

Toyota Logistics Services España S.L. Sagunto - Hub

Location	Puerto de Sagunto, Spain
Function	Distribution of Toyota & Lexus vehicles to Spain, Transfer of vehicles to Gibraltar and Portugal, PDI/PPO processing
Investment	Around €9 million by TME Total: 88 355
Vehicle Handling (2018, units)	Preparation and retailer delivery to Spain: 81 186 Transfer of vehicles to Gibraltar: 5631 Transfer of vehicles to Portugal: 1538 Transport mode: truck
Employees	Toyota : 1, Logistics partner : 150-220
Site Completion	March 2008
Begin Operations	April 2008
Total Site Area	190,175 m ²
Parking Area	for maximum 8,700 vehicles
Building Area	4,500 m ²