This press pack accompanied the media launch of the revised second generation Auris Hatchback and Touring Sports in June 2015. The model underwent some changes during its time on sale and these can be tracked using the Timeline feature on the Auris archive home page. For additional information and assets, please contact the Toyota UK press office.

# NEW AURIS More style and new engines

Toyota has increased the appeal of the Auris range of hatchbacks and wagons to meet the needs of more customers, offering new and revised diesel, petrol and hybrid powertrains, updated equipment specifications and new advanced safety equipment.

In 2010 Toyota launched the original Auris Hybrid, becoming the first and only manufacturer to offer a choice of three powertrains in the compact/family car market. Today, with only limited and more expensive competition, the extensive Auris range remains a unique proposition.

All versions of Auris – hatchback, hybrid and the Touring Sports wagon – continue to be built by Toyota Manufacturing UK at its Burnaston plant, near Derby.

Auris Hybrid represents great value for money. CO<sub>2</sub> emissions from 79g/km and combined cycle fuel economy from 80.7mpg attract significant tax incentives and, coupled with the hybrid system's established reliability and durability, exceptionally low running costs.

Toyota's full hybrid technology is now established as a mainstream powertrain choice, with Auris Hybrid's smooth, relaxed and stress-free driving proving increasingly popular with compact car customers.

The hybrid model currently accounts for more than 50 per cent of all Auris sales in western Europe, a share that's expected to increase over the next few years. Since the hybrid joined the range, more than 200,000 have been sold and today Auris attracts more sales than any other hybrid on the market.

The 2015 Auris range reflects the changes in this highly competitive market and feedback from Toyota customers. Significant improvements in five key areas: design, sensory quality, the hybrid model, safety and powertrains.

An all-new 1.2-litre direct injection turbocharged engine joins the existing petrol line-up. There is a new 1.6-litre D-4D and the 1.4-litre D-4D has been substantially upgraded to give best-in-class  $CO_2$  emissions in the 90bhp power category. Every engine in the range now meets Euro 6 emissions regulations.

The refreshed exterior styling presents a new-look front and rear, giving Auris a more prestigious and sophisticated road presence. On board, the sensory quality of the cabin has been significantly raised with a redesigned dashboard, premium quality trims and surface finishes and a new 4.2-inch colour TFT multi-information screen (on all hybrids and grades above Active).

The 2015 Auris range further benefits from suspension and steering revisions to improve ride comfort, handling and driver involvement. Numerous measures have also been introduced to reduce NVH transmitted into the cabin.

Finally, the grade structure has been revised with addition of new Business Edition and Design grades.

## ENCOUNTER

Toshio Kanei Project Director, Toyota European Projects

Europe is an important testing ground for Toyota, customers are demanding and competition is tough. That is one of the main reasons for the increase in Toyota's activities in Europe and the establishment of a European Projects division. That way we can more accurately target the product improvements we want to make, so we can compete more strongly with our rivals – at first here in Europe, but ultimately anywhere in the world.

This is especially true of the C-segment, which is a very important and advanced part of the market here.

After we launched the second generation Auris in 2012, we analysed our product position against other OEMs and gathered feedback from dealers and customers. We identified the

strengths of the current product, and also learned from our drivers where they saw opportunities for improvement – in sensory quality, for example.

In response, we set up the Sensory Quality division in 2012, bringing the same engineering skill and attention to detail that we already devote to interior ergonomics and comfort to the visual, tactile and aural experiences of vehicle occupants.

The SQ division's role has expanded with each new model. It has collaborated with both designers and engineers on every aspect of the interior to ensure that we could take a big step forward with new Auris. Its painstaking work on areas such as shape, colour, touch, illumination and graphics has really paid off, raising interior ambience with unprecedented levels of visual quality, consistency and harmony.

We have worked a great deal on the driveability of each powertrain, most notably the new 1.6 D-4D engine and the all-new 1.2 turbo petrol unit that Toyota has developed specifically for the European market. We have also improved the car's dynamics to harmonise the new styling with a more sporting and refined driving experience.

The compact hatchback is a mainstream vehicle in Europe, where customer expectations are higher than in any other market, certainly higher than in Japan or America. In Europe, good ride and handling are a "must". Driving speeds are high, and good stability and quick steering response are essential.

So we feel that if we get this right for Europe, it will be effective in all markets. In America they drive great distances on freeways, so they value straight line stability above all else. But even there, requirements are shifting towards better, European-style handling.

Auris has an increasing global relevance for Toyota. We sell it mainly in Europe, Japan and Australia, but we have considered the possibility of new markets for this car, including marketing it in the USA as the Scion iM, with cars built in Japan.

Of course, North American regulations are different, so we had to make revisions to meet these specific requirements. We also conducted focus group interviews in New York and Los Angeles to gain a clearer understanding of American customers' expectations and the direction we should take with a Scion version. So the body shape is the same, but there are differences in the bumpers, lamps and aerodynamic parts, reflecting the more extrovert direction preferred by Scion customers. The dynamics, ride and handling, however, are taken straight from the European Auris and the American audience seems to be very pleased with that. That's just one example of how Toyota's European R&D know-how is starting to strengthen our products across the globe.

## NEW EXTERIOR DESIGN AND IMPROVED INTERIOR SENSORY QUALITY

- New, more prestigious and sophisticated exterior design
- Improved interior design with greater consistency, uniformity and sensory quality
- 4.2-inch multi-information TFT display and seven-inch touchscreen with fully integrated switchgear

Auris's front and rear have been comprehensively redesigned to give the vehicle the visual impression of a broader stance and lower centre gravity, and a more prestigious, sophisticated road presence.

At the front, a pair of chrome wings emerges from a new, more prominent Toyota emblem. The powerful upper wings underscore the front lip of the bonnet, running the full width of the car. The lower wings are less prominent and sweep down into the upper surface of the bumper, holding the sharply angled inside edge of the headlamp clusters, which include LED daytime running lights.

LED lamps have many advantages over conventional bulbs: the light they produce is closest to daylight (on the Kelvin scale); they use less energy; and they have a service life of up to 100,000 hours – almost the same as the vehicle itself.

The lower grille, set beneath a more prominent front bumper, now runs the full width of the car. It has a narrow centre section, underscored by a chrome accent on the lip spoiler, which widens into deep pods which house integrated fog lights, at the furthest edges of the new design.

In profile the new front and rear styling generate longer overhangs, improving the overall balance of the design and leading the eye in a sweeping line from the front Toyota emblem to the rear lamp cluster. A new shark fin roof antenna and 16 and 17-inch alloy wheel designs add further impact.

To the rear, the lower half of the car has been completely redesigned, again to add visual emphasis to the vehicle's broad stance. The width of the deeper, more muscular bumper design is amplified by the location of reflector lamp housings at the furthest edges and by a thin chrome trim line.

The rear lamp clusters use LED light guide technology, giving Auris its own, distinctive lighting signature.

### Improved interior sensory quality

The sensory quality of new Auris's cabin has been raised with a reduction in the visual mass of the dashboard design, cleaner integration of the instrumentation (with more uniform illumination) and a more consistent shape and finish to grained surfaces and trim elements.

The driver's instrument binnacle has a stronger, more sporting design with tubed tachometer and speedometer dials either side of a new 4.2-inch colour TFT multi-information screen (monochrome display on Active grade).

The centre stack instrumentation is set within a more curvaceous dashboard. It has been integrated into a single, smooth surface, incorporating touch-sensitive switchgear with more consistent back-lighting. The dashboard's upper surface and facia are finished in the same soft-touch material, with a consistent grain pattern.

Many details, such as the air vents, doorhandles and gear lever surround, have been redesigned to give a crisper, high-quality appearance. The shape and finish of chrome trim features have been harmonised and new seat upholstery designs complete the more premium quality cabin environment.

Two new colours have been introduced in the range of 10 shades: Denim Blue and Orion Blue.

### ENCOUNTER

## Mehmet Fatih Kale Senior Engineer, Body Design Division, Toyota Europe

Sensory quality is about how customers perceive our vehicles. When we sit in a car all our senses are judging the environment, predominantly its visual, tactile and aural qualities.

The Sensory Quality Team was established in 2012 to be the link between design and engineering. We're trying to bring the same depth of engineering logic that applies to ergonomics and occupant comfort to the field of sensory quality. Our role has recently been expanded, so we're now involved from the very beginning of the styling process, where the initial alignment of concept and feasibility ensures the best product execution.

We map the whole interior to highlight possible areas of concern and possible improvements to discuss with the designers and the chief engineer. Mapping is very important at the outset, to ensure we identify every element that needs attention, so there is no drop in sensory quality in any single component.

In the context of Auris, although the interior quality of the previous generation car is very good, we wanted to improve cohesion between diverse elements, bringing consistency to the design language. A sense of coherence is a crucial quality for the European market, so our focus with new Auris has been to analyse how we can create harmony on board.

To that end, we established three main pillars for Auris. Firstly, to achieve consistency, we worked on aligning sections and matching decoration shapes, for instance linking door trim to instrument panel to console. Additionally, the steering wheel, instrument panel and air vent chrome trim were matched to give the same look, while the new piano black finish on the centre console matches that of the audio display.

Secondly, to enhance coherence, we worked on improving colour consistency, with a focus on black elements. Dividing the interior into three groups – injection moulded parts, painted parts and soft parts – we now use a colour measurement-based system. The colour of all the interior parts has been fine-tuned to create visual unity.

Thirdly, to improve visual quality, we prioritised the instrument clusters and centre console, which are the main visual elements from the driver's perspective. We designed clean, continuous surfaces by minimising the split lines between elements and removing them altogether where possible, for example between two adjacent piano black panels, to create

larger, single elements. This creates the same visual harmony you get from, say, a piece of marble.

We removed all superfluous text from the switchgear and even, in the case of the clock adjustment for example, reduced the switchgear itself. We adjusted instrument illumination by aligning all the blue shades from the different control panels and, finally, we now use universal backlighting to create greater visual uniformity.

So, for instance, each gear shift position used to have a different colour on the shift indicator; now every position is shown in white, turning to a backlit colour only when it is selected, giving a clean visual match with the rest of the instrument panel and switchgear illumination.

In summary, aesthetics, consistency and attention to detail are key aspects of our work in meeting European customers' expectations of harmony, balance and high visual quality. That's where our role fits so well between design and engineering, focusing on each detail and bringing all these elements together to create harmony inside the vehicle.

In new Auris we have removed the silver paint finish and all metal decorations are now made of real chrome, which highlights the piano black finish beautifully and defines the technical zone. Also, we now have a leather finish available for the door, centre console armrests that has the same grain and matching stitching, creating the cabin's comfort zone. All these elements combine to improve the visual harmony.

Nobody likes being unpleasantly surprised by a car's interior; it it's very important to achieve a good combination of touch, shape and surface. If a part looks hard, it must feel hard; if it looks soft, it must feel soft; if it's a metal finish, it must look metallic and feel cold to the touch. And there's the fundamental difference between animal and technical grain. If you see technical grain, you expect it to feel hard, but all our experience of animal grain, for instance in furnishings, signals that it must be soft to the touch.

The Sensory Quality Team's involvement and responsibility are growing with each new Toyota coming to the market in Europe and our experience and expertise are increasing at the same time. To sum up what our division has aimed to achieve with new Auris, I would say it is high sensory quality in which the whole is more than the sum of the parts.

### IMPROVED DRIVING DYNAMICS AND NVH

- Suspension revisions for improved roll damping and straight line ride comfort
- Revised electric power steering with better feel and feedback
- Improved NVH measures for quieter driving environment

The new Auris range benefits from further suspension and steering revisions designed to improve ride comfort and handling. Numerous measures have also been introduced to reduce the transmission of noise, vibration and harshness into the cabin.

Components in the MacPherson strut front suspension have been revised, including the design of the coil springs, shock absorbers, upper insulators, bound stoppers and stabiliser bushes.

For its rear suspension, Auris uses either a double wishbone (1.2T, 1.6 D-4D and 1.8 Hybrid) or a torsion bar (1.3 VVT-i petrol, 1.4 D-4D) system.

In combination, the changes to the suspension improve initial roll damping, minimise friction and improve straight-line ride comfort.

In addition, the electric power steering system's mapping has been tuned to further build steering weight as vehicle speed rises, giving better feedback between 35 and 50mph.

## Improved NVH performance

Improvements to Auris's NVH measures ensure the new Toyota's more comfortable ride is complemented by a noticeably quieter cabin.

Soundproofing has been improved by adding additional sound-absorbing materials in strategic locations around the cowl, instrument panel and transmission tunnel. An outer tunnel silencer has been added to minimise transmission noise.

Additional sealing in the front wing, dashboard and door area further cuts the amount of engine, road and wind noise reaching the cabin.

ENCOUNTER Jan Lysen Manager, Toyota Europe Marketing Management In order to increase Toyota sales, we want to find more customers who have never driven our cars before. Hybrid takes the lead role in this plan as a very strong proposition for this kind of customer.

We already know from our experience with the current generation Auris that the hybrid experience attracts customers to the Toyota brand. The hybrid model currently accounts for half of all sales in Europe and it is now the best-selling hybrid in Europe, ahead of Yaris.

However, we want to increase Auris sales further and have a big job to do in getting hybrid out to customers so they can discover just how good the driving experience is. For a lot of people outside the industry, this is still a new technology. It isn't a conventional petrol or diesel, it is something different. Remember, many people are still daunted by prospect of driving a car with automatic transmission for the first time.

The hybrid proposition is about how the car drives, as well as the benefits of fuel economy and  $CO_2$  it delivers. The combination of automatic transmission and electric motor gives easy, relaxed, feel-good driving, which fits well very with today's congested traffic environment.

We call it intuitive, responsive and quiet. Once they have experienced it, everyone understands the special quality of hybrid's hassle-free, stop-start driving.

With the launch of new Auris, it is important for us to challenge our retailers and ourselves to make sure that as many people as possible get to try the hybrid. If you haven't driven it for yourself, you simply won't get the full picture of what hybrid is about.

Of course hybrid is one of the things that gets us noticed, but for those customers who are attracted to Toyota and Auris, but want a more traditional powertrain, we now have the new 1.2-litre turbo and 1.6-litre diesel options.

These new engines bring us into horsepower bands where we have not been represented in this market segment before. Consequently, our offer is much more focused on the areas where there is most demand.

## **REVISED POWERTRAIN LINE-UP**

• 1.8-litre full hybrid with class-leading emissions from 79g/km

- All-new, direct-injection 1.2-litre turbo petrol engine, with performance from 106g/km and 61.4mpg
- New 1.6 D-4D and uprated 1.4 D-4D diesels, both Euro 6-compliant

The Auris petrol, diesel and hybrid powertrain line-up has been extended and extensively revised, reflecting changing trends in the C-segment which call for further reductions in fuel consumption, emissions and cost of ownership, without diminishing performance or driving pleasure.

Every engine in the range now meets Euro 6 emissions regulations.

The 1.2T, an all-new direct injection turbocharged engine joins the established 1.33-litre VVT-i unit to give customers an expanded choice of petrol engines. There is also a new 1.6-litre D-4D diesel unit (which replaces a current 2.0-litre D-4D in some European markets outside the UK) and the 1.4-litre D-4D has been substantially upgraded.

The 1.8-litre hybrid powertrain completes one of the broadest ranges for any model in this part of the market. Toyota's full hybrid technology, which in Auris delivers a feel-good driving experience plus class-leading emissions from as low as 79g/km, accounted for more than half of all European Auris sales in 2014, confirming the fact it has become a mainstream proposition.

Every powertrain comes with the benefits of Toyota Optimal Drive, a combination of advanced technologies and internal improvements designed to optimise the balance of performance and driving enjoyment with fuel economy and low emissions.

## Lower full hybrid system emissions

Auris Hybrid now returns class-leading, highly tax-efficient CO<sub>2</sub> emissions from as low as 79g/km (combined cycle), together with 80.7mpg fuel economy.

Toyota's full hybrid technology offers a uniquely quiet, relaxing and intuitive driving experience. Of particular note are the highly responsive performance from the combination of petrol engine and electric motor when accelerating from standstill, overtaking or changing lanes; completely seamless gear changes and system restart, giving stress-free driving in traffic congestion; and exceptionally quiet running of the hybrid system when powered by the electric motor alone, from start-up and at speeds up to about 44mph.

The Hybrid Synergy Drive system's 1.8-litre VVT-i petrol engine and electric motor together generate maximum power of 134bhp, giving the Auris Hybrid hatchback 0 - 62mph acceleration in 10.9 seconds and a top speed of 112mph.

Auris Hybrid generates virtually no NOx and particulate matter emissions. Moreover, when running in the selectable EV electric mode (a function not available in mild hybrids), Auris Hybrid can be driven for more than a mile at speeds of up to around 30mph, with zero CO<sub>2</sub>, NOx and particulate matter tailpipe emissions, according to the level of battery charge and driving conditions.

The powertrain is engineered to eliminate the need for the petrol engine to run as much as possible in city driving. Toyota's own data show the cumulative effect of full hybrid operation leads to high proportions of zero-emissions driving being achieved.

## 1.2T: an all-new, direct injection turbo petrol engine

The all-new 1,197cc, 16-valve, four-cylinder, direct injection turbo petrol engine offers performance similar to that of a 1.6 engine, but with significantly lower fuel consumption and  $CO_2$  emissions (more detailed information is available in the chapter dedicated to the new engine, below).

This lightweight, highly compact unit features a number of advanced technologies, including direct injection, enhanced intelligent variable valve timing (Dual VVT-iW), a high tumble port cylinder head with an integrated exhaust manifold, a lightweight valvetrain, a variable control oil jet system and resin intake manifold and intake pipes.

The turbo, the direct injection (which allows multiple injections) and the new VVT-iW work together to provide high torque at low revs, good performance and low fuel consumption.

Maximum power output is 114bhp/85kW and an impressive 185Nm of torque is generated from 1,500 to 4,000rpm. Driving through a six-speed manual transmission, the engine gives the new Auris 1.2T hatchback a competitive 0 – 62mph acceleration time of 10.1 seconds and a 124mph top speed.

At the same time, the new engine returns average fuel consumption from 58.9mpg and CO<sub>2</sub> emissions from 112g/km, attracting significant cost of ownership benefits for customers. Using Toyota's Multidrive S transmission further improves these benchmark figures, to 61.4mpg and 106g/km.

### New 1.6-litre D-4D diesel

A new 1,598cc turbo diesel makes its first appearance in the Auris range, replacing a 2.0litre D-4D that has been available in some European markets.

It develops 110bhp/82kW and maximum torque of 270Nm between 1,750 and 2,250rpm. This equips the Auris 1.6 D-4D hatch with class-competitive performance figures of 0 - 62mph in 10.5 seconds and a top speed of 121mph.

Conversely,  $CO_2$  emissions are markedly lower than those of the outgoing (non-UK) 2.0 D-4D, falling to 108g/km. Average fuel consumption is 67.3mpg. Cost of ownership is further reduced by new, extended servicing intervals – 12,500 miles/annually.

### Uprated 1.4-litre D-4D

The 1,364cc turbodiesel has been upgraded to comply with Euro 6 regulations, but the changes go significantly further than simply meeting the required emissions performance.

Many improvements have been made, both to improve performance and reduce emissions. A new turbocharger reduces friction in the turbine shaft by 20 per cent and improves efficiency to generate a higher boost pressure at low engine speeds.

The engine has a new solenoid fuel injection system with a larger supply pump and higher common rail injection pressure (180mpa). A NOx storage reduction (NSR) catalyst has been adopted within the exhaust system to meet the Euro 6 requirement for a 55 per cent reduction in NOx.

A new piston design with an open chamber combustion bowl improves fuel economy by 3.4 per cent. The new pistons feature a Diamond-like Carbon coating which reduces friction and thus supports lower fuel consumption.

A new plastic cylinder head cover reduces component weight by 40 per cent and offers improvements to both camshaft lubrication and oil capture performance.

The engine develops 89bhp/66kW. The breadth of torque generation has been expanded 400rpm lower down the rev range, with a maximum 205Nm now available from 1,400rpm to 2,800rpm. The Auris 1.4 D-4D hatchback will move from rest to 62mph in 12.5 seconds and reach a maximum speed of 112mph.

Comparisons in performance between the previous Euro 5 engine and the revised 1.4 D-4D are shown in the table below.

	1.4 D-4D Euro 5	1.4 D-4D Euro 6		
Displacement (cc)	1,364	1,364		
Compression ratio	16.5:1	16.5:1		
Common rail pressure (mpa)	160	180		
NOx reduction system	High-pressure loop, exhaust	NOx storage and reduction,		
	gas recirculation	high-pressure loop, exhaust		
		gas recirculation		
Max. power (bhp/kW @	89/66 @ 3,800	89/66 @ 3,800		
rpm)				
Max. torque (Nm @ rpm)	205 @ 1,800 – 2,800	205 @ 1,400 – 2,8000		
CO <sub>2</sub> emissions (g/km,	From 99	From 92		
combined cycle)				

Equipped with a manual transmission and stop and start technology, the 1.4 D-4D now returns combined cycle fuel consumption of 80.7mpg and benefits from a substantial reduction in  $CO_2$  emissions to 92g/km.

## Multidrive S continuously variable transmission

The 1.2T versions of the 2015 Auris are available with Multidrive S, a continuously variable transmission with two modes – fully automatic, seamless shifting or a sequential, stepped seven-speed Sport mode.

In Sport mode, the system is optimised for response and direct engine control; the transmission step position can be selected using the gear lever or shift paddles mounted on the steering column. Sport mode also features precise cornering control. When it detects deceleration, it downshifts and applies engine braking to assist the braking force. On exiting a corner, predictive downshift logic ensures the optimum gear ratio is selected for the required level of acceleration.

## ENCOUNTER

## Jens Brech Senior Manager, Toyota Europe Product Planning

The European Product Planning department's main target is to help make sure the development of every new model meets the expectations of discerning European customers.

In the case of the new Auris, that relates to exterior and interior styling, sensory quality, driving performance and, of course, safety, with the new Toyota Safety Sense package. Our role is to bring all these elements together to make the best possible product for the European market.

We wanted to maintain our current strengths, such as design and the hybrid powertrain, so we took the original design, function, specification and safety targets for the current model and, driven by customer feedback, improved key areas such as sensory quality and advanced specifications.

One of the most important and immediately noticeable aspects of new Auris is the major improvements we've made in both the design and sensory quality of the interior. Our aim was to strengthen the connection between our dynamic styling of the exterior and the new, premium-status interior.

In conjunction with a comprehensive upgrading of materials and finishes, we now offer customers a new, double layer cockpit with a high quality display audio system, with controls fully integrated in the centre stack. This fully flush, integrated centre display is complemented by meters set in a new tube design, including a 4.2-inch colour TFT screen. The side air vents have been made much more stylish and we have also improved the connection between the centre console and the centre stack to create a stronger, clearer and more visibly driver-oriented emphasis.

We have also incorporated many advanced specification details throughout the car, such as the shark fin antenna, parking sensors without bezels, LED headlamps and tail lights with light guides and new 17-inch machined-face alloy wheels. Specifications that are normally only found in higher segment vehicles are now being offered on Auris.

When it comes to powertrains, Toyota's perspective is obviously a little different, as Auris is unique in its segment in offering an affordable hybrid – a choice that accounts for more than 50 per cent of model sales. But to be competitive, we still need to be in the heart of a market

driven by fuel costs and  $CO_2$  emissions with our other powertrains. Hence the smalldisplacement, 1.2-litre turbo petrol engine and new 1.6 D-4D, both positioned in the heart of the segment.

Auris is the first Toyota to use the 1.2-litre turbo. We needed to offer our customers an engine with very good  $CO_2$  figures, something that can usually only be delivered with the help of turbocharging, and something that has the additional benefit of not compromising performance. Actually, compared to our 1.6-litre petrol unit, the 1.2 turbo has better performance in terms of acceleration and flexibility; it has the same top speed, but offers a 29g/km reduction in  $CO_2$  emissions.

Finally, safety was another area in which we needed to be more competitive, hence the introduction of Toyota Safety Sense, offering Auris customers one of the most comprehensive and technologically advanced safety packages in the segment.

## **TOYOTA SAFETY SENSE**

- Active Safety Technologies designed to help prevent or mitigate collisions
- Pre-Collision System and Lane Departure Alert
- Automatic High Beam and Road Sign Assist systems

Toyota is committed to achieving safe mobility for society and believes it is important to promote an approach which involves people, vehicles and the traffic environment, as well as the pursuit of real-world safety – learning from accidents and using that knowledge in vehicle development.

This year Toyota is launching Toyota Safety Sense, a new set of active safety technologies designed to help prevent or mitigate collisions across a wide range of traffic situations.

All Auris models equipped with the Toyota Safety Sense option will feature a Pre-Collision System and Lane Departure Alert, together with Automatic High Beam and Road Sign Assist systems. The package is available for all versions, apart from Active grade.

The Pre-Collision System operates at speeds between approximately six and 49mph, detecting vehicles on the road ahead and reducing the risk of a rear collision. When it determines an impact risk, it triggers visual and audible alerts to prompt the driver to apply the brakes. At the same time, it primes the car's braking system to deliver extra stopping force when the driver presses the brake pedal. If the driver fails to react in time, the system

automatically applies the brakes, reducing speed by about 19mph, or potentially bringing the car to a stop, to prevent a collision or mitigate the force of impact.

The Lane Departure Alert system monitors lane markings on the road and helps prevent accidents and head-on collisions caused by a vehicle leaving its lane. If the vehicle starts to deviate from its lane without the turn indicators being used, the system alerts the driver with visual and audible warnings.

The Automatic High Beam helps ensure excellent forward visibility when driving at night. It detects both the headlights of oncoming vehicles, and the tail lights of vehicles ahead, automatically switching between high and low beams to avoid dazzling other drivers. As high beam is used more frequently, pedestrians and obstacles are easier and quicker to spot.

Road Sign Assist helps ensure drivers are kept informed, even if they have driven past a road sign without noticing. It recognises signage such as speed limits and "no overtaking" warnings, and displays the information on the TFT multi-information screen in the instrument binnacle. If the driver exceeds the speed limit, the system will activate a warning light and buzzer.

The new safety pack is initially being made available on new Auris and Avensis models and will also be made available for Yaris and Aygo.

Didier Leroy, Toyota Motor Europe Chairman, said: "By the end of 2015, up to 70 per cent of European Toyota buyers will be able to spec their car with Toyota Safety Sense. It is only when safety systems are in widespread use that they can have a real impact on the elimination of traffic accidents and fatalities. That's why Toyota has decided to launch the democratisation of advanced safety technologies in its cars."

## ENCOUNTER

# Tjark Kreuzinger Senior Manager, Safety Research and Technical Affairs

Toyota's global vision for automotive safety hinges on the safest and most responsible way of moving people. We have always considered our work to embrace three elements: people, the traffic environment and vehicles. We think it's essential people are educated about and aware of the importance of safety in traffic; that the traffic environment is designed in a way that supports safe driving; and, as a manufacturer, we not only make sure our vehicles meet safety regulations, but also keep on developing passive and active safety measures that go beyond existing standards.

Real world safety can only be achieved if, firstly, we understand why accidents happen and what the consequences of those accidents are.

The second step is to evaluate what happens to a car in an accident, then work on improvements that can avoid this kind of accident and also mitigate the effects of a crash.

Finally we develop and test our efforts to see if they are successful. We go through this cycle again with every new generation of cars we produce.

We have achieved a great deal in passive safety during the last 20 years: better seatbelts, airbags, stronger body shells, more robust seats, more effective crumple zones. Obviously there is still more work to be done, but since the arrival of ABS and electronic stability control the focus has switched very much to active safety.

You could say the introduction of ABS was the first step in preventive safety; reducing the risk of, or even preventing an accident. Our work, then, is moving more and more towards trying to avoid the accident happening in the first place.

We see this shift in focus towards active and preventive safety in the changes at Euro NCAP as well; the way they test vehicles, the introduction of new tests to cater for new technologies, and chances to the scoring system are all designed to encourage manufacturers to further investigate active safety features.

Since 2009, Euro NCAP has adopted a four-box approach. The first concerns adult occupancy, which is what the programme was primarily about before 2009. The second is child safety – such as ISOFIX systems. The third is pedestrian safety – impacts to the head, legs and hips of adults and children. Initially the fourth box was merely concerned with seatbelt reminders and stability control, but it now includes more driver assistance systems. It already assesses lane departure, forward collision warning and automated emergency braking systems. We appreciate the fact that Euro NCAP is considering the evolution of safety developments in its testing programme.

Toyota was in fact the first car manufacturer in the world to have a radar-based forward collision warning system – what we called our Pre-Crash Safety system. That's because we understood very early in our safety development work that this was a critical element in increasing road safety, since we already knew that three quarters of traffic accidents were caused by driver inattention.

Indeed, the majority of accidents are still caused by a driver's misconception, inattention or inappropriate reaction to a situation. In line with this philosophy, and knowing that most drivers can react properly when they are alerted, using an audible and visual warning is usually enough to get them to take the correct action.

With Toyota Safety Sense we have an affordable autonomous emergency braking system. We have the technology and we will use it.

The affordability of Toyota Safety Sense is extremely significant in the wider context of road safety, as it's only when such systems are in widespread use that they can have a real impact on reducing the number and the consequences of traffic accidents.

As to the future, it's possible to foresee a time, particularly with the growth of automated motoring, when the number of traffic accidents might fall to zero. This is fully in line with the Toyota Way – to always aim for a vision, which we will continue to work for, no matter how challenging it might be.

Of course, where technology is concerned there will always be a realistic limit. With the growth of automated driving, however, I think we should target safety levels equivalent to those of railways.

## 1.2T ENGINE

#### More for less

The 1.2T, an all-new, direct injection turbocharged petrol engine, makes its global debut in the new Toyota Auris. It belongs to the range of 14 new engines that Toyota is launching globally between April 2014 and the end of 2015.

Last year Toyota announced its plan to introduce a series of new, highly fuel-efficient engines, created using a number of combustion and loss-reduction technologies that had previously been reserved for hybrid engines. The new four-cylinder 1.2T engine is the

second unit from this family to come to Europe bearing the Toyota badge, following on from the three-cylinder 1.0-litre engine that was introduced in new Aygo and Yaris in 2014.

Like the 1.0-litre, the 1.2T uses advanced technologies that allow it to change from the Otto to the Atkinson cycle when running under low loads, vertical vortex high tumble air flow intake ports, an exhaust manifold integrated in the cylinder head and advanced heat management measures.

The 1.2T adds to this a direct injection system and a water-cooled turbo and heat exchanger. Furthermore, the VVT-i intelligent variable valve timing system featured on the 1.0-litre is upgraded to a VVT-iW (Variable Valve Timing – intelligent Wide) system, which allows even more valve timing flexibility.

The combination of these technologies results in outstanding performance and efficiency. With a displacement of just 1,197cc, the engine delivers 114bhp (85kW) and constant torque of 185Nm between 1,500 and 4,000rpm. It will push the new Auris hatchback from rest to 62mph in 10.1 seconds and on to a top speed of 124mph. All of this is achieved despite a focus on fuel economy and  $CO_2$  emissions: the car achieves from 58.9mpg on the combined cycle and from 112g/km of  $CO_2$ .

#### Securing better performance with higher efficiency

The key to achieving this level of fuel consumption without compromising performance is to apply higher compression, but generally, as compression increases, so does the risk of uncontrolled combustion – "knocking".

The 1.2T's high 10:1 compression ratio has been made possible thanks to a series of technologies that improve control of the combustion process. This way, the risk of knocking can be avoided.

First, the intake ports have been designed to generate a more intense flow and a "vertical vortex" and the piston shape has been optimised to improve in-cylinder turbulence. As a result, fuel and intake air mix faster and form a more homogenous mixture. This leads to a higher combustion speed, which helps prevent knocking.

Advanced heat management in itself is a great way to improve fuel economy, but it is also another way to reduce the risk of knocking. The 1.2T engine was designed in such a way that the temperature of each individual part can be optimised. For example, the bottom of the pistons is cooled by oil jets and the cooling of the cylinder head is separate from that of the engine block. This means the temperature in the combustion chamber can be reduced, while keeping the block itself hot enough to reduce friction.

Direct injection makes a contribution as well, as it helps dissipate the heat in the combustion chamber, and the charge air passes through the intercooler, which uses a low-temperature cooling circuit.

## Low-end torque and quick response

A low-inertia turbocharger, the VVT-iW valve system and the D-4D direct injection system work together to ensure excellent torque delivery, from the lowest engine speeds. Together with the limited-volume intake system, this ensures immediate response when the accelerator pedal is pressed.

The injection system has been newly developed for the 1.2T engine. Compact in design, it is perfect for use in a small displacement engine. It allows multiple injections per cycle and the optimised width and reduced length of the spray pattern ensure combustion quality, regardless of engine regime and load.

## From Otto to Atkinson

The VVT-i system operates on both the intake and the exhaust side, and allows torque to be maximised at all engine speeds. In addition, the VVT-iW allows for intake valve closing to be delayed, which means the engine can operate in both the Otto and Atkinson cycle.

The Atkinson cycle is used in extremely low engine load conditions. The intake valve remains open for a fraction of time, after the compression stroke has set in, allowing part of the gas charge to be pushed back into the intake. As a result, the effective compression stroke is shortened. Pumping losses are reduced, as there is less pressure on the piston, and the throttle valve can be opened wider.

## Quick and smooth stop and start

A new start control has been developed to ensure quick and smooth engine restart. When the system shuts down the engine, it controls the stop position to leave the piston half way in the compression stroke. On restart, it applies stratified injection in the first compressed cylinder to counter vibrations. And by retarding the ignition, torque increase is kept in check, preventing the engine from revving excessively, thus ensuring a calm and confident take-off.

### **UK MODEL RANGE AND PRICING**

- Introduction of new Business Edition and Design grades
- On-the-road prices from £15,245
- Available to order from 1 July with customer deliveries from 1 September

The UK Auris range has been extended to include two new equipment grades, Business Edition and Design, with equipment specifications that provide focused appeal for different customer groups.

The entry point to the line-up remains the Active grade, which delivers automatic air conditioning, power front windows, LED daytime running lights, LED rear lights and Bluetooth. The Auris Hybrid Active models further gain 15-inch alloy wheels and a colour TFT multi-information display.

Icon grade models are equipped with new-design 16-inch alloy wheels, the Toyota Touch 2 touchscreen DAB audio, multimedia control, reversing camera, leather steering wheel and gear knob trim, power rear windows and front fog lights.

The new Business Edition models cater to the priorities of today's company car drivers. Standard features include Toyota Touch 2 with Go, with the latest Toyota touchscreencontrolled navigation and on-board connectivity functions. Regular long-distance drivers will appreciate the heated front seats with power lumbar adjustment, and cruise control.

Design grade increases the style factor with new 17-inch alloy wheels, rear privacy glass and the option of a blue checked cloth upholstery with Alcantara suede-effect bolsters. Cruise control is also provided as standard.

At the top of the range, Excel models display numerous advanced technology features, including the more sophisticated Toyota Touch 2 with Go Plus package, which includes voice command recognition and WiFi hotspot function. Additional features include Intelligent Park Assist, LED headlights, smart entry and push-button start, 17-inch alloys, heated part-leather seats and dual-zone climate control.

The Toyota Safety Sense package is available as an option on all models except Active grade (for full details, see the dedicated chapter in this press pack). The Toyota Touch 2 system can be upgraded to "with Go" specification on Icon and Design models, and the "with

Go Plus" functionality can be added to the system on Icon, Business Edition and Design models.

The options further extend to a Chrome Pack (all models), Protection Pack (all models), Parking Pack (front and rear parking sensors for Icon, Business Edition and Design) and a range of rear entertainment DVD player/iPad mounting systems (all models).

## **New Auris prices**

All new Auris models are protected by Toyota's five-year/100,000-mile new vehicle warranty.

GRADE	BODY STYLE	POWERTRAIN	OTR PRICE
Active	Hatchback	1.33 Dual VVT-i 6MT	£15,245
Active	Touring Sports	1.33 Dual VVT-i 6MT	£16,345
Active	Hatchback	1.8 VVT-i Hybrid	£19,645
Active	Touring Sports	1.8 VVT-i Hybrid	£20,745
Icon	Hatchback	1.2T 6MT	£18,295
Icon	Hatchback	1.2T Multidrive S	£19,295
Icon	Touring Sports	1.2T 6MT	£19,395
Icon	Touring Sports	1.2T Multidrive S	£20,395
Icon	Hatchback	1.6 D-4D 6MT	£19,495
Icon	Touring Sports	1.6 D-4D 6MT	£20,595
Icon	Hatchback	1.8 VVT-i Hybrid	£20,695
Icon	Touring Sports	1.8 VVT-i Hybrid	£21,795
Design	Hatchback	1.2T 6MT	£19,095
Design	Hatchback	1.2T Multidrive S	£20,095
Design	Touring Sports	1.2T 6MT	£20,195
Design	Touring Sports	1.2T Multidrive S	£21,295

Design	Hatchback	1.6 D-4D 6MT	£20,295
Design	Touring Sports	1.6 D-4D 6MT	£21,395
Design	Hatchback	1.8 VVT-i Hybrid	£21,495
Design	Touring Sports	1.8 VVT-i Hybrid	£22,595
Business Edition	Hatchback	1.2T 6MT	£19,095
Business Edition	Hatchback	1.2T Multidrive S	£20,095
Business Edition	Touring Sports	1.2T 6MT	£20,195
Business Edition	Touring Sports	1.2T Multidrive S	£21,195
Business Edition	Hatchback	1.4 D-4D 6MT	£19,895
Business Edition	Touring Sports	1.4 D-4D 6MT	£20,995
Business Edition	Hatchback	1.6 D-4D 6MT	£20,295
Business Edition	Touring Sports	1.6 D-4D 6MT	£21,395
Business Edition	Hatchback	1.8 VVT-i Hybrid	£21,495
Business Edition	Touring Sports	1.8 VVT-i Hybrid	£22,595
Excel	Hatchback	1.2T 6MT	£21,685
Excel	Hatchback	1.2T Multidrive S	£22,685
Excel	Touring Sports	1.2T 6MT	£22,785
Excel	Touring Sports	1.2T Multidrive S	£23,785
Excel	Hatchback	1.6 D-4D 6MT	£22,885
Excel	Touring Sports	1.6 D-4D 6MT	£23,985
Excel	Hatchback	1.8 VVT-i Hybrid	£23,995
Excel	Touring Sports	1.8 VVT-i Hybrid	£25,095

## TOYOTA AURIS TECHNICAL SPECIFICATIONS

1.2 Turbo	
Engine Code	8NR-FTS
Туре	Four cylinders in-line
Valve mechanism	16-Valve DOHC,chain drive with VVT-iW (intake) and VVT-i (exhaust)
Displacement (cc)	1,197
Bore x stroke (mm)	71.5 x 74.5
Compression ratio	10:1
Max power (bhp/kW @ rpm)	114/85 @ 5,200 – 5,600
Max torque (Nm @ rpm)	185 @ 1,500 – 4,000
1.33 DUAL VVT-i	
Engine Code	1NR-FE
Туре	Four cylinders in-line
Valve mechanism	DOHC 16-valve with Dual VVT-i
Displacement (cc)	1,329
Bore x stroke (mm)	72.5 x 80.5
Compression ratio	11.5:1
Max power (bhp/kW @ rpm)	98/73 @ 6,000
Max torque (Nm @ rpm)	128 @ 3,800
1.4 D-4D	
Engine Code	1ND-TV
Туре	Four cylinders in-line
Valve mechanism	SOHC 8-valve

Displacement (cc)	1,364
Bore x stroke (mm)	73.0 x 81.5
Compression ratio	16.5:1
Max power (bhp/kW @ rpm)	89/66 @ 3,800
Max torque (Nm @ rpm)	205 @ 1,800 – 2,800
1.6 D-4D	
Engine code	1WW
Туре	Four cylinders in-line
Valve mechanism	DOHC 16-valve, common rail injection,
	hydraulic valve clearance compensation
Displacement (cc)	1,598
Bore x stroke (mm)	78.0 x 83.6
Compression ratio	16.5:1
Max. power (bhp/kW @ rpm)	110/82 @ 4,000
Max. torque (Nm @ rpm)	270 @ 1,750 – 2,250
1.8 VVT-i HYBRID	
Engine Code	2ZR-FXE
Туре	Four cylinders in-line
Valve mechanism	DOHC 16-valve with VVT-i
Displacement (cc)	1,798
Bore x stroke (mm)	80.5 x 88.3
Compression ratio	13.0:1
Max power (bhp/kW @ rpm)	98/73 @ 5,200
Max torque (Nm @ rpm)	142 @ 4,000

Total system max. output (petrol engine					134/100			
and electric motor, bhp/kW								
Electric r	notor							
Motor typ	е				F	Permanent n	nagnet, synd	chronous
Max. volta	age (v)						650	
Max. pow	er (bhp/kW)						80/60	
Max. torq	ue (nm)						207	
High-volt	age battery	1						
Battery ty	ре					Nickel	-metal hydri	de
Nominal v	voltage (v)						201.6	
						(168	x 1.2v cells	)
No. of bat	tery module	S			28			
Battery ca	apacity (kW/	h)			1.31			
TRANSM	ISSONS	1.2 T	urbo	1.33	B Dual	1.4 D-4D	1.6 D-4D	1.8 VVT-i
				V	VT-i			Hybrid
Туре		6MT	MDS	6	MT	6MT	6MT	E-CVT
Gear	1 <sup>st</sup>	3.727	-	3.	538	3.538	3.818	-
ratios	2 <sup>nd</sup>	2.045	-	1.	913	1.913	1.913	-
	3 <sup>rd</sup>	1.310	-	1.	392	1.233	1.218	-
	4 <sup>th</sup>	0.971	-	1.	029	0.916	0.860	-
	5 <sup>th</sup>	0.764	-	0.	875	0.675	0.790	-
	6 <sup>th</sup>	0.619	-	0.	743	0.590	0.638	-
	Forward	-	2.480		-	3.333	-	2.683
			to					
			0.396					
	Reverse	3.333	2.604	3.	333	3.333	4.139	2.683

			to				
			1.680				
Final	Front	3.944	5.045	4.562	3.944	3.526	3.267
drive ratio	Rear	3.944	5.045	4.562	3.736	3.045	3.267
PERFORM	IANCE	1.2 T	urbo	1.33 Dual	1.4 D-4D	1.6 D-4D	1.8 Hybrid
				VVT-i			
Transmiss	ion	6MT	MDS	6MT	6MT	6MT	E-CVT
Max Spee	d (mph)	124	118	109	112	121	112
0-62mph	Hatch	10.1	10.5	12.6	12.5	10.5	10.9
(sec)	Wagon	10.4	10.8	13.2	13.0	10.7	11.2
FUEL		1.2 T	urbo	1.33 DUAL	1.4 D-4D	1.6 D-4D	1.8 HYBRID
CONSUM	PTION -			VVT-i			VVT-i
НАТСНВА	<b>NCK</b>						
Transmiss	ion	6MT	MDS	6MT	6MT	6MT	E-CVT
Combined (mpg)	15in wheel	-	-	51.4	-	-	80.7
(	16in	58.9	61.4	-	80.7	67.3	78.5
	wheel						
	17in wheel	52.3	55.4	-	-	65.7	72.4
Extra-urban	15in	-	-	60.1	-	-	83.1
(mpg)	16in	67.3	68.9	_	88.3	76.3	80.7
	wheel	07.0	00.0	_	00.0	10.0	00.7
	17in wheel	58.9	60.1	-	-	74.3	72.4
Urban (mpg	i) 15in	-	-	40.4	-	-	83.1
	wheel	4= 0			70.0		
	16in wheel	47.9	51.4	-	/0.6	56.5	80.7
	17in wheel	43.5	47.9	-	-	55.4	72.4

FUEL		1.2 Turbo		1.33 DUAL	1.4 D-4D	1.6 D-4D	1.8 HYBRID	
CONSUMP	TION -			VVT-i			VVT-i	
WAGON								
Tuonomioni		CNAT	MDC	CNAT	CNAT	CNT		
I ransmissi	on	61/11	MDS	6M I	61/11	61/11	E-CVI	
Combined	15in	-	-	50.4	-	-	80.7	
(mpg)	wheel							
	16in wheel	58.9	58.9	-	68.9	67.3	78.5	
	17in	51.4	53.3	-	-	65.7	70.6	
	wheel							
Extra-	15in	-	-	58.9	-	-	83.1	
urban	wheel							
(mpg)								
	16in	67.3	65.7	-	74.3	76.3	80.7	
	wheel							
	17in	58.9	58.9	-	-	74.3	72.4	
	wheel							
Urban	15in	-	-	39.8	-	-	80.7	
(mpg)	wheel							
	16in wheel	47.9	49.6	-	55.4	56.5	78.5	
	17in	42.8	46.3	-	-	55.4	72.4	
	wheel							
CO <sub>2</sub> EMISS	SIONS,	1.2 T	urbo	1.33 DUAL	1.4 D-4D	1.6 D-4D	1.8 HYBRID	
VED &				VVT-i			VVT-i	
INSURANC	E							
Transmissi	on	6MT	MDS	6MT	6MT	6MT	E-CVT	
Combined	15in	-	-	128	-	-	79	
g/km -	wheel							
hatchback	16in	112	106	-	92	108	82	
	wheel							
	17in	125	119	-	-	110	91	
	wheel							
Combined	15in	-	-	130	-	-	81	
g/km -	wheel							
wagon	16in	112	110	-	106	108	83	
	wheel							

	17in wheel	126	122		-	-	110	92		
VED Band	VED Band		В		D	A	В	А		
		(16in)	(16in)			(hatchback)				
		D	C/D			B (wagon)				
		(17in)	(17in)							
Insurance g	roups	TE	BA	Т	ВА	TBA	TBA	TBA		
BRAKES										
Front (diam	eter x		V	antilata	d discs 2	77 x 26 296 x	28 for hybr	id		
thickness, n	nm)		v	Sinnato		7 X 20, 200 X				
Rear (diame	eter x				Solid	discs 270 x 10	)			
thickness, n	nm)									
SUSPENSI	ON									
Front					MacPherson strut					
Rear						Torsion beam	ı (1.33. 1.4 l	D-4D)		
					Double wishbone (1.2T, 1.6 D-4D, Hybrid)					
STEERING										
Steering typ	)e				Racl	Rack and pinion, electric power steering				
Ratio						1	4.8:1			
Turns lock-t	o-lock	15/16ir	n wheels			2.67				
		17in w	heels				2.59			
Min turning	radius – n)	15/16ir	n wheels			5	.2/5.5			
	,	17in w	heels			5	.4/5.7			
EXTERIOR	DIMENSI	ONS			HAT	CHBACK	W	AGON		
Overall leng	th (mm)					4,330		4,595		
Overall widt	h (mm)					1	1,760			
Overall heig	jht (mm)					1,475		1,485		

Wheelbase (mm)					2,600					
Front track	(mm)	15in w	heel		1,535					
		16in w	heel		1,525					
		17in w	heel				1,515			
Rear track	(mm)	15in w	heel				1,525			
		16in w	heel				1,515			
		17in w	heel				1,505			
Front overh	ang (mm)						955			
Rear overh	ang (mm)					775		1,040		
INTERIOR	DIMENSI	ONS			HA	TCHBACK		WAGON		
						4.000		4.000		
Interior leng	gth (mm)				1,830 1,890					
Interior wid	th (mm)						1,485			
Interior heig	ght (mm)						1,180			
					(1,15 with panoramic roof)					
Cargo spac	e (I)	Rear s	eats up		435 672			672		
		Rear s	eats dov	vn	1,199 1,658			1,658		
WEIGHTS		1.2 T	urbo	1.33	DUAL	1.4 D-4D	1.6 D-4D	1.8 HYBRID		
				V	VT-i			VVT-i		
Transmissio	on	6MT	MDS	6	MT	6MT	6MT	E-CVT		
Kerb weight,	15in wheel	-	-	1,	235	-	-	1,415		
hatchback	16/17in	1,350	1,375		-	1,315	1,435	1,415/1,425		
(kg)	wheel									
Kerb	15in	-	-	1,	285	-	-	1,425		
weight,	wheel	4 4 9 9				1.007	4 400			
wagon (kg)	16/17in wheel	1,400	1,420		-	1,385	1,480	1,425/1,465		
Gross vehicle	15in wheel	-	-	1,	735	-	-	1,815		

weight,	16/17in	1,820	1,845		-	1,820	1,890	1,815/1,840			
hatchback	wheel										
(kg)											
Gross	15in	-	-	1,	765	-	-	1,815			
vehicle	wheel										
weight,	16/17in	1,850	1,875		-	1,850	1,890	1,815/1,865			
wagon(kg)	wheel										
Towing	Braked	1,3	300		1,000		1,300	N/A			
capacity,											
(kg)	Unbraked	45	50		450		450	N/A			
WHEELS A	ND TYRE	S									
Wheel/tyre					15 x 6J steel, 195/65R15						
				15 x 6J alloy, 195/65R15							
						16 x 6.5J	alloy, 205/5	5R16			
						17 x 7J a	alloy, 225/45	5R17			

## TOYOTA AURIS EQUIPMENT SPECIFICATIONS

SAFETY	ACTIVE	ICON	BUSINESS	DESIGN	EXCEL
			EDITION		
Driver and passenger airbag	~	✓	√	~	~
Driver and passenger side airbag	~	~	✓	~	~
Curtain shield airbags	~	~	~	<ul> <li>✓</li> </ul>	<b>√</b>
Driver's knee airbag	✓	~	√	✓	✓
Dual-stage (light and buzzer) seatbelt	<ul> <li>✓</li> </ul>	✓	✓	✓	<ul> <li>✓</li> </ul>
reminder					
Passenger airbag cut-off switch	~	~	√	~	~
Isofix child seat mounts	~	✓	√	~	~
Height adjustable front and rear head	<ul> <li>✓</li> </ul>	✓	✓	~	<ul> <li>✓</li> </ul>
restraints					
Three-point front seatbelts with	~	√	✓	~	~
pretensioners, load limiters and					
emergency locking retractors					
Three-point rear seatbelts with load	~	✓	✓	~	~
limiters and emergency locking retractors					
Whiplash Injury Lessening (WIL) front	~	~	~	~	~
seats					
Minimum Intrusion Cabin Structure	~	✓	✓	~	~
(MICS)					
Side impact beams on all doors	✓	~	✓	✓	✓
Head impact protection structure roof	✓	✓	✓	~	✓
side and pillar					
Child proof locks on rear doors	~	~	√	~	~
ISOFIX child seat anchors on outer rear	✓	✓	✓	✓	✓

seats					
ABS	~	~	✓	~	~
Electronic Brakeforce Distribution (EBD)	~	~	√	~	√
Brake Assist (BA)	~	~	√	~	~
Vehicle Stability Control (VSC) and	~	~	~	~	~
Hill-start Assist Control	~	~	√	✓	~
Toyota Safety Sense: Pre-Crash System,	×	Opt	Opt	Opt	Opt
Autonomous Emergency Braking,					
Automatic High Beam, Lane Departure					
warning and Road Sign Assist					
Tyre Pressure Warning System	~	~	√	√	$\checkmark$
INSTRUMENTS & CONTROLS	ACTIVE	ICON	BUSINESS EDITION	DESIGN	EXCEL
Multi-information TFT display -	✓	×	*	×	×
Multi-information TFT display - monochrome	<b>√</b>	×	×	×	*
Multi-information TFT display - monochrome Multi-information TFT display - colour	√ (hybrid)	× 	× 	× 	× 
Multi-information TFT display - monochrome Multi-information TFT display - colour Headlamp levelling	✓ (hybrid) ✓	×	×	×	×
Multi-information TFT display - monochrome Multi-information TFT display - colour Headlamp levelling Cruise control	✓ (hybrid) ✓	×	×	×	×
Multi-information TFT display - monochrome Multi-information TFT display - colour Headlamp levelling Cruise control COMFORT & CONVENIENCE	✓ (hybrid) ✓ × ACTIVE	× v x ICON	× ✓ ✓ BUSINESS EDITION	× ✓ ✓ DESIGN	× ✓ ✓ EXCEL
Multi-information TFT display -         monochrome         Multi-information TFT display - colour         Headlamp levelling         Cruise control         COMFORT & CONVENIENCE         Electric Power Steering	✓ (hybrid) ✓ × ACTIVE	×	× ✓ ✓ BUSINESS EDITION	× ✓ ✓ DESIGN ✓	×
Multi-information TFT display -         monochrome         Multi-information TFT display - colour         Headlamp levelling         Cruise control         COMFORT & CONVENIENCE         Electric Power Steering         Tilt and telescopic reach adjustable	✓ (hybrid) ✓ × ACTIVE	× ✓ × ICON ✓	× ✓ ✓ BUSINESS EDITION ✓	× ✓ ✓ DESIGN ✓	× ✓ ✓
Multi-information TFT display -         monochrome         Multi-information TFT display - colour         Headlamp levelling         Cruise control         COMFORT & CONVENIENCE         Electric Power Steering         Tilt and telescopic reach adjustable         steering column	✓ (hybrid) ✓ ACTIVE ✓	× ✓ × ICON ✓ ✓	× ✓ ✓ BUSINESS EDITION ✓	× ✓ ✓ DESIGN ✓	×
Multi-information TFT display -         monochrome         Multi-information TFT display - colour         Headlamp levelling         Cruise control         COMFORT & CONVENIENCE         Electric Power Steering         Tilt and telescopic reach adjustable         steering column         Power front windows	✓ (hybrid) ✓ × ACTIVE ✓	× ✓ × ICON ✓ ✓ ✓	× ✓ ✓ BUSINESS EDITION ✓ ✓	× ✓ ✓ DESIGN ✓ ✓	×
Multi-information TFT display - monochrome Multi-information TFT display - colour Headlamp levelling Cruise control COMFORT & CONVENIENCE Electric Power Steering Tilt and telescopic reach adjustable steering column Power front windows Power rear windows	✓ (hybrid) ✓ × ACTIVE ✓ ✓ ✓ ×	× ✓ ✓ × ICON ✓ ✓ ✓ ✓ ✓	× ✓ ✓ BUSINESS EDITION ✓ ✓	×	×

	1	1		1	
Smart entry and push-button start	×	×	×	×	~
Push-button start (hybrid models only)	~	✓	√	~	✓
Intelligent Park Assist	×	×	×	×	$\checkmark$
Rain-sensing wipers	×	×	×	×	~
Dusk-sensing headlights	×	×	×	×	~
Auto-dimming rear-view mirror	×	×	×	×	$\checkmark$
Front and rear parking sensors	Opt	Opt	Opt	Opt	~
AUDIO, INFORMATION &	ACTIVE	ICON	BUSINESS	DESIGN	EXCEL
NAVIGATION			EDITION		
Radio/CD player with four speakers, MP3	<ul> <li>✓</li> </ul>	×	×	×	×
compatible, Aux socket and USB port					
Radio/CD player with six speakers, DAB	×	✓	√	✓	$\checkmark$
radio, MP3 compatible, Aux socket and					
USB port					
Toyota Touch 2: 7in touchscreen control	×	~	✓	$\checkmark$	$\checkmark$
for audio and information with Bluetooth,					
USB port and rear-view camera					
Toyota Touch 2 with Go: 7in touchscreen	×	Opt	✓	Opt	×
control for audio and information with					
satellite navigation, advanced Bluetooth,					
access to Google Local Search, USB					
port and rear-view camera					
Toyota Touch 2 with Go Plus, 7in	×	Opt	Opt	Opt	✓
touchscreen control for audio and					
information with advanced Bluetooth,					
access to connected services,					
SOS/breakdown call alert, satellite					
navigation, voice command recognition,					

WiFi hotspot function, 3D city mapping					
and rear-view camera.					
Steering wheel mounted audio controls	✓	~	~	~	~
VENTILATION	ACTIVE	ICON	BUSINESS EDITION	DESIGN	EXCEL
Automatic air conditioning	~	~	$\checkmark$	$\checkmark$	×
Dual-zone automatic air conditioning	×	×	×	×	~
Pollen filter/clean air filter	~	√	√	✓	~
SECURITY	ACTIVE	ICON	BUSINESS EDITION	DESIGN	EXCEL
Remote central double locking	✓	~	√	~	~
Alarm	~	~	$\checkmark$	$\checkmark$	$\checkmark$
Vehicle parts marking with major parts	~	✓	$\checkmark$	$\checkmark$	~
traceable to VIN					
traceable to VIN SEATING, UPHOLSTERY & TRIM	ACTIVE	ICON	BUSINESS EDITION	DESIGN	EXCEL
traceable to VIN SEATING, UPHOLSTERY & TRIM Cloth upholstery	ACTIVE	ICON ✓	BUSINESS EDITION	DESIGN	EXCEL ×
traceable to VIN SEATING, UPHOLSTERY & TRIM Cloth upholstery Cloth upholstery with leather bolsters	ACTIVE	ICON ✓	BUSINESS EDITION ✓	DESIGN ✓	EXCEL ×
traceable to VIN  SEATING, UPHOLSTERY & TRIM  Cloth upholstery  Cloth upholstery with leather bolsters  Cloth upholstery with Alcantara bolsters	ACTIVE	ICON × ×	BUSINESS EDITION ✓ × ×	DESIGN ✓ × Opt	EXCEL × × ×
traceable to VIN SEATING, UPHOLSTERY & TRIM Cloth upholstery Cloth upholstery with leather bolsters Cloth upholstery with Alcantara bolsters Leather upholstery	ACTIVE	ICON ✓ × Opt	BUSINESS EDITION ✓ × Opt	DESIGN ✓ Opt Opt	EXCEL × √ × Opt
traceable to VIN  SEATING, UPHOLSTERY & TRIM  Cloth upholstery  Cloth upholstery with leather bolsters  Cloth upholstery with Alcantara bolsters  Leather upholstery  Heated front seats	ACTIVE ✓ × × × ×	ICON ✓ × Opt ×	BUSINESS EDITION × × Opt	DESIGN	EXCEL × ✓ Opt ✓
traceable to VIN  SEATING, UPHOLSTERY & TRIM  Cloth upholstery  Cloth upholstery with leather bolsters  Cloth upholstery with Alcantara bolsters  Leather upholstery  Heated front seats  Driver's seat height adjustment	ACTIVE ✓ × × × × ✓	ICON ✓ × Opt ×	BUSINESS EDITION × × Opt ✓	DESIGN ✓ × Opt Opt × ✓	EXCEL × ✓ × Opt ✓
traceable to VIN  SEATING, UPHOLSTERY & TRIM  Cloth upholstery  Cloth upholstery with leather bolsters  Cloth upholstery with Alcantara bolsters  Leather upholstery  Heated front seats  Driver's seat height adjustment  Power driver's seat lumbar support	ACTIVE ✓ × × × × × × ×	ICON × × Opt × ×	BUSINESS EDITION × Solution × Opt v v	DESIGN ✓ × Opt Opt × ✓ ×	EXCEL × ✓ ✓ ✓ ✓ ✓ ✓ ✓
traceable to VIN  SEATING, UPHOLSTERY & TRIM  Cloth upholstery  Cloth upholstery with leather bolsters  Cloth upholstery with Alcantara bolsters  Leather upholstery  Heated front seats  Driver's seat height adjustment  Power driver's seat lumbar support  60:40 folding rear seat	ACTIVE	ICON × × Opt × × ✓	BUSINESS EDITION	DESIGN ✓ × Opt Opt × ✓ × ✓	EXCEL × ✓ × Opt ✓ ✓ ✓ ✓
traceable to VIN  SEATING, UPHOLSTERY & TRIM  Cloth upholstery  Cloth upholstery with leather bolsters  Cloth upholstery with Alcantara bolsters  Leather upholstery  Heated front seats  Driver's seat height adjustment  Power driver's seat lumbar support  60:40 folding rear seat  Rear seat recline function	ACTIVE	ICON × × Opt × × ·	BUSINESS EDITION	DESIGN	EXCEL × ✓ × Opt ✓ ✓ ✓ ✓ ✓

knob					
EXTERIOR	ACTIVE	ICON	BUSINESS EDITION	DESIGN	EXCEL
15in steel wheels	✓	×	×	×	×
15in alloy wheels	✓ (hybrid)	×	×	×	×
16in alloy wheels	×	~	✓	×	×
17in alloy wheels	×	×	×	✓	~
Space saver spare wheel	✓	✓	√	√	~
Tyre repair kit (replacing space saver wheel where panoramic roof is specified)	×	×	×	✓	~
Electrically adjustable heated door mirrors	✓ 	✓	√	~	×
LED headlights	×	×	×	Opt	✓
LED daytime running lights	✓	~	√	~	~
LED rear lights	✓	✓	√	~	~
Electrically adjustable, retracting, heated door mirrors	×	×	×	×	~
Body-coloured door handles and mirrors	~	√	~	~	✓
Body-coloured front and rear bumpers	<ul> <li>✓</li> </ul>	~	√	✓	~
Front fog lamps	×	✓	~	~	<b>√</b>
Roof spoiler with integrated stop light	~	✓	✓	~	~
Dark-tinted rear privacy glass	×	×	×	✓	~
Skyview panoramic roof	×	×	×	Opt	Opt

Ref: 190318DM5