

Toyota European Manufacturing Companies

Toyota Motor Manufacturing UK (TMUK)
Toyota Motor Manufacturing France (TMMF)
Toyota Motor Manufacturing Poland (TMMP)
Toyota Motor Manufacturing Turkey (TMMT)
Toyota Motor Russia (TMR Saint Petersburg)
Toyota Caetano Portugal (TCAP)
Toyota Peugeot Citroën Automobile Czech (TPCA)

Toyota Motor Manufacturing (UK) Ltd (TMUK)

Total investment for both plants	£2.78 billion
Employees at both plants	3,148 (excl. Contingency, interns, contractors)

PASSENGER CAR PLANT

Facility	Toyota Motor Manufacturing (UK) Ltd	
Location	Burnaston, Derbyshire	
Site Area	2.35 million m ²	
Start of Production	16 December 1992	
Models Produced	Corolla Hatchback, Corolla Touring Sport	
Manufacturing Processes	Pressing of body panels, welding, painting, plastic mouldings, assembly	
2020 Production	Corolla Hatchback:	50,489 units
	Corolla Touring Sports:	65,740 units
	Suzuki:	4,251 units
	Total:	120,480 units

ENGINE PLANT

Facility	Toyota Motor Manufacturing (UK) Ltd
Location	Deeside, Flintshire, North Wales
Site Area	0.48 million m ²
Start of Production	08 September 1992
Engines Produced	VVTI-L petrol engines : 1.6L, 1.8L, 1.8L Hybrid
Manufacturing Processes	Machining, assembly, testing, aluminium casting
2020 Production	245,322 units

Toyota Motor Manufacturing France SAS (TMMF)

Facility	Toyota Motor Manufacturing France SAS
Location	Parc d'Activités de la Vallée de l'Escaut Sud, BP16, 59264 Onnaing near Valenciennes, Nord Prefecture, France
Site Area	Total area of site: 233 hectares
	Total building area: 180,000 m ²
Date of Establishment	October, 1998
Start of Production	Jan, 2001
Total investment	€1.4 billion
Models Produced	4th generation Yaris 1.0L petrol, 1.5L petrol, 1.5L Hybrid
2020 Production	188,142 units
Employees	4,301 (excl. Contingency, interns, contractors)

Toyota Motor Manufacturing Poland Sp.zo.o (TMMP)

Total investment for both plants	PLN 5.1 billion
Employees	2,800

ENGINE & TRANSMISSION PLANT

Location	Walbrzych, Dolnoslaskie Province, Poland	
Site Area	Approx. 520,000 m ²	
Floor Space	Approx. 100,000 m ²	
Date of Establishment	Sep, 1999	
Start of Production	Apr, 2002	
Engine produced	1.0L petrol for AYGO and Yaris	
Transmissions produced	Manual transmission for vehicles with 1.0L to 1.8L engines for AYGO, Yaris, Corolla (TMUK, TMMT, Toyota South Afira Motors & Toyota Motor Corporation), C-HR Multi-mode transmissions for AYGO, Yaris	
Transaxles produced	Hybrid Transaxles for 1.8L Hybrid for Corolla, C-HR	
2020 Production	Transmissions & hybrid transaxles:	410,442 units
	Engines:	194,405 units

ENGINE PLANT

Location	Jelcz-Laskowice, Dolnoslaskie Province, Republic of Poland	
Site Area	Approx. 300,000 m ²	
Floor Space	Approx. 49,000 m ²	
Date of Establishment	October, 2002	
Start of Production	March, 2005	
Engine produced	1.5L HV/petrol for Yaris and Corolla Sedan 2.0L TGNA HV/petrol for Corolla (TMUK), C-HR, RAV4	
2020 Production	206,642 units	

Toyota Motor Manufacturing Turkey, INC. (TMMT)

Facility	Toyota Motor Manufacturing Turkey, Inc.	
Location	Arifiye / Adapazari, Turkey	
Site Area	917,000 m ²	
Floor Space	225,500 m ²	
Date of Establishment	Jul, 1990	
Start of Production	September, 1994	
Total investment	€2 billion	
Models Produced	Corolla Sedan, Toyota C-HR	
2020 Production	C-HR:	131,663 units
	Corolla Sedan:	87,728 units
	Total:	219,391 units
Employees	5,056 (excl. Contingency, interns, contractors)	

OOO Toyota Motor (TMR Saint Petersburg)

Facility	OOO Toyota Motor	
Location	196626, Russia, Saint Petersburg, Posyolok Shushary, Sofiyskaya street, 115 A	
Site Area	224 ha	
Date of Establishment	May, 2005	
Start of Production	Dec, 2007	
Total Investment	RUB 37.9 billion	
Models Produced	Camry, RAV4	
2020 Production	Camry:	30,373 units
	RAV4:	37,020 units
Employees	2,332 (excl. Contingency, interns, contractors)	

Toyota Caetano Portugal S.A. (TCAP)

Location	Ovar, Portugal	
Site Area	310,618 m ²	
Date of Establishment & Start of Production	1971	
Total Investment	€54.78 million (by Toyota Motor Europe)	
Models Produced	Land Cruiser 70 series directly exported to Toyota South Africa Motors	
2020 Production	1,465 units	
Employees	173 (excl. Contingency, interns, contractors)	

Toyota Motor Manufacturing Czech Republic (TMMCZ)

Facility	Toyota Motor Manufacturing Czech Republic (TMMCZ)	
Location	Kolin, Czech Republic (60 km east from Prague)	
Area of Site	124 ha	
Start of Production	28.2.2005	
Total Investment	CZK 4 billion	
Models Produced	Toyota AYGO, Peugeot 108, Citroën C1 to be fitted with the latest 1.0-l gasoline engines (Toyota)	
2020 Production	81,296 units (Toyota AYGO)	
Employees	3,200 (excl. Contingency, interns, contractors)	